



www.brightoncabinetry.com

CATALOG VERSION

BR1803

20/20 Version BR1803 (A/B)



OUR T.R.I.E.D. VALUES

- Team Work:** We will offer opportunities for our employees to grow and develop; we expect interaction in decision-making and ownership and demand the cooperation we in turn would like to receive.
- Responsibility:** We take responsibility for our actions and believe actions determine consequences. We will insist and accept personal and corporate accountability.
- Integrity:** All of our relations will be treated with the highest level of openness and honesty. Integrity in all of our associations will be the passionate strength of our business.
- Engagement:** We are absolutely committed to carrying out all of our obligations in everything we do.
- Diversification:** With open minds we will strive to continuously improve our company, our products, and our service.

MISSION STATEMENT

Our purpose is to provide high quality custom cabinetry at competitive prices while maintaining outstanding credibility, unmatched customer service, and a basis for a comfortable living for those who help contribute to our success.

ENVIRONMENTAL STATEMENT

Here at Brighton Cabinetry we are firmly committed to protecting our environment by educating our associates and our partners of our preference to purchase and manufacture products which are environmentally considerate and are from sustainable sources.

We realize the importance of replenishing the natural resources used in our industry. Also, we recognize the importance of treating our environment with respect while manufacturing our products.

It is our preference to use environmentally compatible and recycled or renewable materials whenever possible to limit our footprint on the environment.



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LIFETIME LIMITED WARRANTY

Brighton Cabinetry, Inc. warrants to the original purchaser *that our products are free from defects in material and workmanship. The warranty period starts on the original date of purchase from an authorized dealer and is non-transferable†. This Warranty covers replacement and/or repair only at Brighton's discretion. All issues may be subject to inspection by Brighton Cabinetry or its authorized representative. This offer is based on normal residential usage and does not cover misuse, abuse, improper storage, or neglect (see Cabinet Care instructional sheet). Also, it does not include any expense involved in removing, reinstalling, disposal of, or shipping any cabinets or components.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND SHALL NOT BE EXTENDED, ALTERED OR VARIED EXCEPT BY A WRITTEN INSTRUMENT SIGNED BY BRIGHTON CABINETRY, INC. AND ORIGINAL PURCHASER.

Brighton Cabinetry reserves the right to change design, specification, and materials as conditions require or improvements are developed. Replacement parts are subject to availability. In the event a part or product becomes obsolete or is discontinued it will be replaced with a similar part or product. Replacement is limited to supplying the part only and does not include installation of the part or any expense incurred as a result of replacement.

All door hinges and drawer glides carry a lifetime guarantee from manufacturers. The part will be replaced if failure occurs. Replacement parts are subject to availability from our suppliers. In the event a part or product becomes obsolete or is discontinued it will be replaced with a similar part or product. Replacement is limited to supplying the part only and does not include installation of the part or any expense incurred as a result of replacement.

Wood, by its nature, has natural variations in color or texture. Softer areas will absorb more finish than harder areas, which may cast an uneven appearance. The end grains of the wood, such as those on the tops and bottoms of center panels in cabinet doors, will absorb a significantly greater amount of stain & topcoat than the rest of the lumber, and will often be darker in color. Variations in wood color will be more noticeable in lighter finishes. All wood species exhibit variations such as lighter streaks, darker streaks, burls, knots, gum pockets, pin holes, and raised grain (See Wood Characteristics page in the product catalog). These are not considered defects and are not covered under our warranty.

Satisfaction with a selection of wood species is the customer's responsibility. If you are unsure of the characteristics of a particular wood, please ask or do some research on your own. Some crown moldings as well as embellishments, on lays, bead board and corbels are not available in all wood species. Every attempt is made to match these items as close as possible, but some may not be an exact match, although it has been our experience that this does not create an undesirable look.

* The original purchaser is defined as the original homeowner who purchased the cabinetry for his or her own use.

† For new construction, the limited warranty may only be transferred from the builder or dealer to the original homeowner; otherwise the limited warranty is non-transferable. An original receipt or other proof of purchase may be necessary when filing a warranty claim.



Cabinet finishes may change color over time depending on wood, finish and exposure to light. This is a natural occurrence. When cabinetry or components are added or replaced at a later date, they will normally be lighter in color. Because the quantity and intensity of natural and artificial light will vary from home to home, and will thus age cabinetry in each home at different rates, these natural occurrences are not considered defects and Brighton Cabinetry, Inc. is not responsible for color differences that will naturally exist between aged cabinetry and recent additions.

All finishes will tend to yellow over time, some more than others. While Brighton Cabinetry has taken great care in developing our selection of painted finishes, we do not warrant Buttercream, Cashmere, Dover, Downy, Hingham, Iceberg, Tranquil, White, or any other standard or custom painted finish against slightly yellowing over time. These changes can be very subtle especially if viewed every day and are the result of different environmental factors including natural light, indoor lighting, heat and other conditions.

All woods are subject to temperature & humidity changes, in that they will expand & contract with changes in weather conditions. Joints in the face frames, doors and in certain accessories have a tendency to open up or form fine cracks due to the natural expansion and contraction in wood items. Brighton Cabinetry, Inc does not warrant its products against this. This tendency is more noticeable in painted finishes than in stained finishes. For this reason, we offer touch up kits that provide the installer/homeowner on-site touch up. While touching up opened seams and other areas may improve the cabinets' appearance, the color, texture, and sheen of the material used may be inconsistent with those of the paint. Neither Brighton Cabinetry Inc, nor any of its dealers are responsible for this inconsistency. (See the Finish Agreement page and Effects of Temperature and Humidity page in the product catalog).

This warranty is effective for all orders purchased on or after July 1, 2007.



Notes



TERMS AND CONDITIONS

TERMS

Terms are based solely upon the credit department of Brighton Cabinetry.

CONDITIONS

Brighton takes all orders subject to approval. It is the responsibility of the dealer to ensure that orders are correct when submitted. To avoid errors, we prefer orders to be presented via e-mail on 20/20 design program. Catalog disks available upon request, otherwise please use our forms-either by fax or mail (phone orders are not accepted.) **Any changes to the order after receipt at Brighton must be in writing and will be at the expense of the buyer and may also result in a delay of production time.** Brighton Cabinetry is not responsible for technical difficulty that causes us to not receive faxes or emails.

If the floor plan and order disagree, we will follow the order form. All descriptions and detail should be listed clearly on the written order form. Brighton Cabinetry will not be held responsible for information found only on prints or elevations. It is solely the responsibility of the customer to ensure that the written order is submitted correctly.

Specifications in material, construction, and design are subject to change without notice as conditions require, or as improvements develop. While Brighton strives to depict our products as accurately as possible, the drawings in the printed catalog, online catalog, and in the 20/20 software are for illustrative purposes only and may not be true representations.

Returns will not be accepted without prior written authorization.

Brighton trucks can deliver only to the customer's commercial premises in an area that is accessible to a tractor-trailer. Additional fees may be necessary and will be added to shipments containing oversize packages. Moldings, panels, wood tops, etc., that are over 8 foot long, are examples of items that may require additional fees.

Direct delivery to residential premises may be available, with prior approval. Additional fees will apply. Receiver is responsible to off-load the delivery. Brighton Cabinetry, Inc. is not responsible if the residential area restricts truck-trailer traffic.

Shipping dates do not reflect actual shipping dates, only the week in which shipping will occur.



TERMS AND CONDITIONS cont.

Upon receipt of your order, the order entry department begins preliminary procedures for production. If the order is found to be incomplete or details are not clear, it will be held until all items questioned have been clarified. All clarifications and suggestions will be made by email or by telephone, with the possibility of needing written confirmation upon request. Please reply immediately to any questions presented by Brighton's order entry department to prevent an extended lead time. If for any reason your order is held, your tentatively scheduled delivery date may be subject to change at our discretion. A clear and complete order is necessary to prevent delays which may cause an excessive lead time.

Brighton acknowledges all orders via email. While the order entry process can be lengthy, we strive to provide a complete and accurate order acknowledgement as quickly as possible. These are sent to our customers to confirm that the items we enter into our computer program are consistent with the information provided. **Please review all acknowledgements to verify correctness as soon as you receive them.** If order entry errors are discovered contact Brighton's customer service **immediately**. Your cooperation in checking these acknowledgements is greatly appreciated. Our goal is to get the order correct to the end consumer the first time. Following the guidelines above will reduce the number of errors and mistakes which could prove very costly to everyone.

Brighton **may** charge a "change fee" per occurrence, per cabinet/item that is requested to be changed after the acknowledgement has been sent for review. The lead time of the order may be restarted for orders with multiple changes. In extreme cases, Brighton will request an order to be re-submitted, requiring us to cancel the order and to start the lead time when the changed order is re-submitted.

Brighton's factory thoroughly inspects every item before shipment to insure that each product leaves our facility in satisfactory condition. After initial delivery to the dealer or customer, any damages or shortages occurring in shipment or during installation will be the responsibility of the receiver or dealer.

Immediately upon delivery, inspect all packages for any signs of shipping damage. Damage must be noted with the driver of the delivery vehicle in writing at the time of delivery, preferably on the Bill of Lading. Notify Brighton Cabinetry to report damages at once. It is suggested that photos are taken to record any signs of damage. It is very difficult to file a claim for any damage if it is not documented at the time of delivery before the delivery company has left the site.

Brighton has no responsibility for and is not bound by any agreements made between the dealer and buyer. We will assume no responsibility whatsoever in any penalty clause contracts, even if it appears that we are at fault in triggering such a penalty. All liability will be borne by the dealer who chooses to be committed.



Brighton Cabinetry Custom Unit and Modification Quote Process

Brighton Cabinetry has developed a specific process designed for Custom Units and Modifications (Any units or modifications not included in our catalog.) Following these steps should ensure that our customers receive exactly what they anticipate.

1. Detailed information from the customer/salesperson is necessary prior to receiving the order. (Customer Name, Drawings, Species, Overlay, Color, Door Style, Drawer Front Style, etc.) The best way for this information to be communicated efficiently is by using the order form in the front of our catalog. ****Please remember to check the box at the top of the form for quote.****
2. Please send all quotes via e-mail to quotes@brightoncabinetry.com. This email address is now up and working and the quotes will be forwarded to the appropriate people. Otherwise fax them to (217)895-3005 and put, ATTN: Quotes Dept. at the top of the page.
3. A Quote Number will be given to each unit to be quoted.
4. If necessary, our design team will go over the quote and decide what materials and construction methods will be used.
5. Once a plan has been approved, a CAD drawing, specifications, and pricing will be developed for each unit. Pricing for the quoted items will not include Specie, Stain, or Overlay up charges because when you add the custom units into 20/20, it will automatically figure those percentages from the list price of the quote.
6. When the specifications are complete, a copy of the finalized quote will be emailed to the salesperson for approval.
7. If changes are to be made, now is the time. Make the appropriate changes on the quote received. Once all changes have been made, resubmit the CAD drawing with the correct changes annotated. (If changes are not made at this time, it could result in delayed lead time of the quoted item, or incurred price increases.)
8. The changes will be updated to the existing quote, and an updated CAD drawing with the changes will be re-emailed to the salesperson for approval.
9. When ordering the Custom Unit, the Custom cabinet from the drag and drop list must be picked in 20/20 and the salesperson must reference the Quote Number for each item. Enter the price from the Quote for this cabinet into 20/20. Also, include a signed copy of the quote for Brighton's production paperwork.
10. During the order entry process we will pull the file referenced by the Quoted Number and process the custom item accordingly.
11. There will be a minimum of 1 day lead time on a quote. All quotes should be returned to salesperson within 3 days from placing the quote.



In-plant Lead Time Schedule

Order Type	Standard processing* (In-plant)	Expedited Processing* (In-plant w/ 30% upcharge)
Full or Semi overlay cabinet order	6 weeks	Call for lead time
Quick Ship cabinet order**	23 business days	Call for lead time
Inset cabinet order	6 weeks	Call for lead time

Parts orders

In-stock*** items requiring finish	5 days	3 days
In-stock*** items with no finish	3 days	2 days
In-stock *** hardware	3 days	2 days
Non-stock items / doors	Varies (5 days in-plant)	Varies (3 days in-plant)

- All items are shipped on the next scheduled delivery truck or via common carrier direct to the dealer's warehouse. Shipping to addresses other than a warehouse are subject to availability and/or additional shipping charges. Local pick-up is available.
- Expedited shipping via independent courier may be available on some items by request. Additional charges will apply.

* The above processing times are guidelines only and are based on standard working business days, excluding weekends, holidays and non-production days due to acts of nature. For orders received after 11 AM, Central time, processing will not begin until the following business day. Incomplete orders and / or changes to orders already received at our facility may affect the lead time. All specified lead times are subject to change without notice. Brighton Cabinetry, Inc. strives to achieve all of the lead times listed but none of these times are guaranteed. Lead times are for in-plant processing only and do not include shipping / delivery time. Brighton Cabinetry Inc. cannot be held responsible for delays that occur after products leave our facility.

** Quick Ship orders must meet specific factory guidelines to qualify for faster lead times. See page for Quick Ship Details to view the requirements and what disqualifies the order for factory shipping in 23 business days.

*** Call for in-stock availability.

HAZARDOUS MATERIALS:

Items such as stain may incur a hazardous material surcharge. When applicable, this fee will be included with the shipping charges and will be the customer's responsibility.



QUICK SHIP GUIDELINES

Quick Ship orders must meet specific factory guidelines to qualify for faster lead times. See Quick Ship details below for the requirements and what disqualifies the order for factory shipping in 23 business days.

REQUIREMENTS

Only Brighton's standard published door designs and overlays are qualified for Quick Ship. If the order contains any of the items listed below as a Disqualifier it will not be scheduled with a Quick Ship lead time. Contact Customer Service with any questions concerning what may or may not qualify for Quick Ship processing.

QUICK SHIP DOORS:

All standard door designs as shown in our product catalog qualify for Quick Ship processing, except for MDF core doors. See the Disqualifiers list for those specific MDF door styles.

QUICK SHIP HINGING:

All standard overlays offered in our product catalog qualify for Quick Ship processing: FOL-C, SOL-C, SOL-K, SOL-K LIPPED. (Inset cabinetry is not available for Quick Ship, see disqualifiers below.)

DISQUALIFIERS

Orders not complete when submitted*	Orders placed on hold
Inset cabinets	Arched Panel Valances (ARPV)
Red Grandis specie (formerly Lyptus)	Hood design that includes ARPV style valance
Red Birch specie	Tempered glass
Walnut specie	All Radius products
Weathered Grain QSWO	All Panel Moldings 1- 5 (APM1, 2, 3, 4, 5)
All cabinets over 96" tall	Enkeboll carved products (corbels, ornaments, etc)
All frame stock items over 96" long	All Custom** items
All moldings over 96" long	
Any other products over 96" long	
MDF doors: Heartland MDF, Madrid, Plainfield MDF, Sardinia, Shaker MDF, Summit MDF, Sunrise MDF, Valletta	

*Any change made to an order after it is submitted could affect the lead time even if the change is made prior to the Acknowledgement being sent from Brighton.

**Custom is defined as anything that is not listed as an item or selection in our product catalog with a List price.

WOOD CHARACTERISTICS

We at Brighton Cabinetry find it necessary to explain the differences between natural and light stained wood as opposed to medium to heavy stained wood. These variances are detailed within the Brighton Cabinetry Finish Agreement. It is also the salesperson's responsibility to thoroughly explain to the customer the variations that exist within a specie. These variations can be more apparent in the lighter colors that we offer. Standard grade door orders may reflect all or some of each species' natural wood characteristics. These characteristics can include mineral streaks or deposits, sap marks, small knots, pin holes and worm holes. If the customer wishes to minimize the appearances of the natural characteristics, we strongly recommend ordering premium doors. This will not eliminate these imperfections but will only reduce their appearances. Customer satisfaction, no misunderstandings, and a referral from every job are a few of our goals at Brighton Cabinetry.

Brighton Cabinetry, Inc. will not be held responsible for misunderstanding of natural, and light stained finish or the variations that occur naturally within a particular wood specie. We would like to suggest that the dealer, for your own protection, should obtain a disclaimer signed by your customer.

CHERRY: Cherry ranges in color from white to deep brown. Exposure to light in your home will deepen these colors, turning the wood to a dark, reddish brown in the darker areas, while the light areas will deepen to shades from yellow to brown. These changes are natural, and should be expected. Cherry may contain areas of gum pockets, mineral streaks, sap marks, and pin knots. These characteristics are common and to be expected as a natural part of the wood. If these characteristics are not appealing we recommend that the Premium wood upgrade is selected to minimize these traits.

HICKORY: Hickory is a strong and varied grain wood. In a light finish, you will see that its color ranges widely, from white to dark chocolate brown. This extreme variation can be seen within a single panel and is considered desirable. Random knots and worm holes add even more character to hickory's natural beauty.

MAPLE: Maple is a smooth, close-grain wood that is primarily white in color. While maple is very uniform, you will notice random rays of wood grain outlined with small, darker lines. Small black dots, known as bird's eyes, and black mineral traces are another touch of nature in solid maple doors. These characteristics are common and to be expected as a natural part of the wood. If these characteristics are not appealing we recommend that the Premium wood upgrade is selected to minimize these traits. Maple will also begin to take on a golden hue as it ages.

QUARTER SAWN WHITE OAK: As a result of the style of cut known as quarter sawn, this straight-grain wood displays a dramatic pattern sometimes called "ribbon and flake". It varies in color from white to light tan, medium brown, or a pale yellow-brown with a pinkish tinge. It has a medium to coarse texture with small knots, mineral deposits, or worm holes occasionally present.

RED GRANDIS (Formerly Lyptus): Red Grandis is a strong and varied-grained wood. In a light finish, you will see that its color ranges from a very light pink to a very dark, reddish brown. This variance can occur all within the same piece. One of its natural characteristics is contrasting shades of red and brown. Red Grandis has medium texture and occasional color streaks. Red Grandis does darken when exposed to light. As an added benefit, Red Grandis is grown in renewable plantations helping to protect the environment.

RED OAK: Red oak is very strong, open grained wood with color ranging from salmon to white. The accents of green, yellow, or black that run through the surface are signs of mineral deposits absorbed during the tree's growth. Worm holes, knots, and wild grain patterns all serve as nature's fingerprints on solid oak doors.

WOOD CHARACTERISTICS

We at Brighton Cabinetry find it necessary to explain the differences between natural and light stained wood as opposed to medium to heavy stained wood. These variances are detailed within the Brighton Cabinetry Finish Agreement. It is also the salesperson's responsibility to thoroughly explain to the customer the variations that exist within a specie. These variations can be more apparent in the lighter colors that we offer. Standard grade door orders may reflect all or some of each species' natural wood characteristics. These characteristics can include mineral streaks or deposits, sap marks, small knots, pin holes and worm holes. If the customer wishes to minimize the appearances of the natural characteristics, we strongly recommend ordering premium doors. This will not eliminate these imperfections but will only reduce their appearances. Customer satisfaction, no misunderstandings, and a referral from every job are a few of our goals at Brighton Cabinetry.

Brighton Cabinetry, Inc. will not be held responsible for misunderstanding of natural, and light stained finish or the variations that occur naturally within a particular wood specie. We would like to suggest that the dealer, for your own protection, should obtain a disclaimer signed by your customer.

RED BIRCH: Red Birch comes from the heartwood of the birch tree and is a tight, close-grain wood. The pattern can range from a plain, indistinct growth to a figured or curly grain. Streaky colors are common with contrasting shades of red and brown that can also be present as pink or even as a purplish tone.

RUSTIC ALDER: Also known as Knotty Alder, is a pale yellow to light brown color. The color is somewhat uniform throughout with sound whole knots and cut knots giving this specie a very rustic appearance. It is fine grained with moderate variation.

RUSTIC HICKORY: This specie displays the same characteristics as standard grade Hickory with the presence of sound whole knots and cut knots giving it a very rustic appearance. It is also called Knotty Hickory and has a strong and varied grain ranging in color, from white to dark chocolate brown. This extreme variation can be seen within a single panel and is considered desirable.

WALNUT: Walnut is beautiful wood stained or natural. The natural characteristics common for this specie result in a blend of off-white to gray to medium brown tones throughout. It shows a curly grain pattern with occasional mineral or pin knots. Standard grade Walnut can have up to 35% of light sapwood present in the center panels of doors.

PAINTED CABINETS: Our painted cabinets combine the beauty of wood with the clean look of a painted finish. Over time, the wood will naturally expand and contract and the painted finish may develop hairline cracks, most noticeable in the joint areas. This is a result of the genuine hardwoods used in the manufacture of our products. These changes can be expected with the beauty of our painted cabinets. To minimize the uneven look of the wood's natural changes in center panels most wood framed doors will be made with center panels that are MDF when the finish is painted. Most veneered doors or veneered center panel doors will be made without the veneer when the finish is painted and will be MDF instead.

WEATHERED GRAIN QSWO

The rough-hewn texturing of our weathered grain technique adds a rustic charm to the already dramatic pattern of Quarter Sawn White Oak.

LIMITATIONS

Due to machining limitations there are only a select number of options available with this wood / finish selection. Please adhere to the guidelines on this page. Any items not available **MUST** be quoted in advance of placing an order. Custom requests for changes in specie and/or finish **MUST** have custom samples made and approved by the customer in advance of placing an order. Due to machining processes some edges may not have the weather grain detail. The Weathered Grain Collection is not available for Quick Ship. Cabinet heights limited to 96". Panels only available 3/4" thick and are limited to 48" wide maximum x 96" long maximum. The modification Matching Wood Interior, MMWI, is **not** available with weathered grain texturing.

DOOR STYLES

Only the door styles listed here are available. All weathered grain doors and drawer fronts will have an L-034 outside edge with the exception of Inset doors. Inset doors will have an L-686 edge with a 5 degree back bevel. The only modification to the door styles are the door framing widths up to 4" wide if specified in Job Notes on the order. Raised center panels are not available. Outside and inside edge profiles cannot be changed.



L-034



L-686

Cascade
Heritage
Plainfield (N/A Inset)
Shaker
Shaker-Medium
Wide Rail Shaker

OVERLAYS

Standard frame Inset is available. Beaded frame Inset is not available. All other standard door overlays are available except for SOLK-Lipped (3/8" inset).

FINISH / SPECIE OPTIONS

4 Low Sheen finishes on Weathered Grain Quarter Sawn White Oak. Any change to finish or specie requires a Custom Color Request form is submitted.

Barnwood
Hearth
Parched
Whitewash

FINISHED END OPTIONS

Only the finished end options listed here are available. Finished end options, MWFEL, MBFEL, MTFEL, are not available.

Flush finished end
Furniture finished end
Beadboard end

False door end
Furniture false door end
Wainscot end
Furniture wainscot end

ACCESSORIES

Only available for the matching finish molding and accessory items listed here.

FS (frame stock), no routed profiles
PCZ34 only: 48" W max X 96"H max
AMTK (matching toe kick)
ABATTEN1, 2
ASCRIBE1, 2

ARISER (riser for molding)
ACROWNSHKR(Plain)
ASHC (hollow column)
ASQPC (pilaster column)
ASQFT (square foot)
SQL (square leg)
WFSHELF (floating shelf)*

* Weathering only on exposed face and side edges



PAINTED FINISH FACTS ~ CUSTOMER AGREEMENT ~

Congratulations on your selection of Brighton cabinetry. Because of the unique characteristics of wood, it is important to realize that the beauty of wood cabinetry really comes from the natural qualities of the wood itself. Your satisfaction is important to us, and we want you to fully understand the characteristics that make our painted finishes so distinctive and different from the non-painted finishes. The painted finish categories are classified as Paints, Paints w/ Glazes, and Special Finishes.

Our painted cabinets combine the beauty of wood with the clean look of a painted finish. The textures of some natural grain patterns often remain visible with a painted finish and should be accepted as inherent characteristics when selecting painted cabinetry. In addition, as the wood naturally expands and contracts with varying environmental conditions, slight joint separations may occur; these may become visible as small cracks in the painted finish, particularly in joint areas. The hairline cracks could also be seen when individual adjacent staves in the center panel expand and contract. Joint fissures can become more obvious over time and during various season changes. To reduce some of these occurrences in painted finishes, we prefer to use center panels that are made of MDF when available.

Mitered door styles are purposely constructed to allow a slight gap at the interior frame joint because of the typical expansion and contraction that occurs. Mitered doors are not sanded after they are assembled in the same manner as mortise and tenon doors. This may allow joints to be uneven or not flush and gaps may show more prominently. For this reason, we do not recommend painted finishes on miter designs. These traits are not as apparent on stained or natural finishes. The Woodridge door design is not available in a painted finish.

Most of our five piece doors have framing beads designed with a slight back bevel to allow the finish materials to penetrate beneath the frame bead. The paint coatings have a high percentage of solids and are susceptible to bridging between the center panel and frame bead. Bridging occurs when the finish material joins the two separate surfaces together. Natural expansion and contraction of the wood may fracture this bridging. This is a result of the genuine hardwoods used in the manufacture of our products.

All of the preceding are common conditions and are not considered cause for defect. If these characteristics are not appealing, consider purchasing one of our 1-piece MDF door styles which will not have the joints that allow the separation. 1-piece MDF options are available in limited designs only.

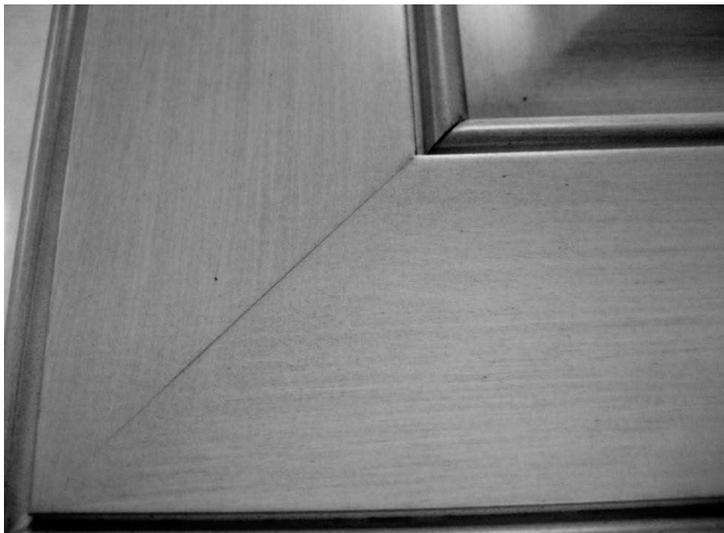


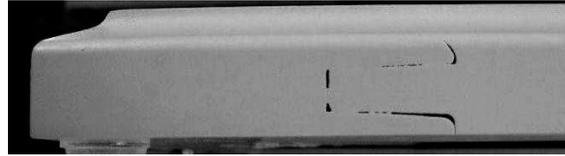
Image of miter door standard construction, showing frame joint with gap

PAINTED FINISH FACTS ~ CUSTOMER AGREEMENT ~
CONTINUED ON NEXT PAGE



PAINTED FINISH FACTS
~ CUSTOMER AGREEMENT ~

PAGE 2 OF 2



Above: Photo of joint separation at door edge

Left: Photo of mortise and tenon door joint separation

The machining of wood end grain or MDF on certain profiles may result in those surfaces being somewhat porous and the finish on those areas may not result in as full a finish as on the flat surfaces. The presence of minor defects such as this, in small amounts, will be considered acceptable. Also, over time there may be a slight color shift in the painted finish due to continued exposure to natural and artificial light sources, chemicals or exposure to other contaminants.

All of the traits described can be expected with the beauty of our painted cabinets and are not considered defects.

I have read and understand the statements above. I agree that the characteristics of painted finishes from Brighton Cabinetry are acceptable and that neither Brighton Cabinetry nor the dealer of Brighton Cabinetry is to be held responsible if at a later time any of these traits are found to be less desirable.

CUSTOMER SIGNATURE AND DATE

SALESPERSON SIGNATURE AND DATE

CUSTOMER PRINTED NAME

SALESPERSON PRINTED NAME

*** If a copy of this form is not included with the original order, Brighton Cabinetry will assume that you are accepting responsibility for any and all of the items listed above.**



Brighton Cabinetry Finish Agreement

Dear Brighton Customer:

Congratulations on your selection of Brighton cabinetry. Because of the unique characteristics of wood, it is important to realize that the beauty of wood cabinetry really comes from the natural qualities of the wood itself. Your satisfaction is important to us, and we want you to fully understand the characteristics that make our finishes so distinctive.

Brighton utilizes only select solid hardwoods and hardwood veneers. The beauty of these genuine woods lies in the variation of the grain. Natural and light stains show the natural beauty of wood. Wood differs in color, density, graining and texture from tree to tree within the same species (this is even true within the same tree.) Color samples can only represent an overall general guide to the appearance of the finished product.

Small displays and wood samples may sometimes be deceiving and possibly not a true representation of a complete kitchen. Two doors side by side may contrast in appearance; this is to be expected. The wood used within the same door may also have a contrasting appearance within the panel area or even from rail to rail.

Glazed, Wear Sanding, and Special finishes cannot be guaranteed that all components of a job will be an exact match to a sample. Due to the application process of the special and glazed finishes, the build up of glaze will vary from one piece to another on the same order. These variations can be dramatic. The beauty and uniqueness associated with these finishes is due to the broad variations. Considering the artistic quality of these finishes, the variations discussed above will not be considered defects and will not be cause for replacement.

The textures of some natural grain patterns often remain visible with a painted finish and should be accepted as inherent characteristics when selecting painted cabinetry. In addition, as the wood naturally expands and contracts with varying conditions, slight joint separations may occur; these may become visible as small cracks in the painted finish, particularly in joint areas. Also, over time, there may be a slight color shift in the painted finish due to continued exposure to natural and artificial light sources.

All custom finishes must be signed off on and dated before any of the job will be processed in production. Brighton will generate a sample of the custom color requested, but approval form must be returned, signed and dated.

I have read the above statements and have clearly explained all of the items listed above to my customer. I will not hold Brighton Cabinetry responsible for the variety of wood characteristics or any of the above that are later found to be less desirable than I expected.

CUSTOMER SIGNATURE AND DATE

SALESPERSON SIGNATURE AND DATE

CUSTOMER PRINTED NAME

SALESPERSON PRINTED NAME

*** If a copy of this form is not included with the original order, Brighton Cabinetry will assume that you are accepting responsibility for any and all of the items listed above.**



GENERAL INFORMATION

CABINET CONSTRUCTION SPECIFICATIONS

It is essential that all Brighton cabinets are properly secured to wall or floor studs. The cabinet must be mounted using four or more course-thread screws at least 2 1/2" in length.

The load capacity of hanging cabinets is dependent on the quality of the installation screws used and whether the screws are properly secured into studs. If the cabinetry is not installed using high quality, course-thread screws secured into two or more wall studs then the cabinet may not support the weight desired.

Cabinets installed at the floor must be secured into studs to prevent tipping. Standard or custom quoted cabinets are not designed to be free standing units at any time.

Brighton cannot and will not be responsible for failure caused by insufficient installation materials or techniques.

SPECIES:

Available in Cherry, Hickory, Maple, Quarter Sawn White Oak, Red Birch, Red Grandis (formerly known as Lyptus), Red Oak, Rustic Alder, Rustic Hickory, and Walnut. Many other species available. Contact customer service or submit a quote request for availability and pricing of non-standard species.

FRAMES:

Overlay cabinet front frames are 3/4" solid hardwoods with 1 1/2" wide stiles and rails using glued and screwed joinery. Inset cabinet face frames are built with a haunch joint. Inset Wall and Tall cabinets are built with 2 1/2" top rail while overlay cabinets will have 1 1/2" top frame rails. Standard base height cabinet face frames are 30" high with a 4 1/2" toe space creating an overall height of 34 1/2". Cabinets less than 9" wide will have reduced face frame stile widths. Center stiles on 2-door cabinets 39" and wider are the standard. (See Plainfield door style for exceptions.)

CASE CONSTRUCTION AND INTERIORS:

1/2" plywood is standard and interiors will be UV Birch veneer. Matching wood interior is offered as a modification. Cabinets are available at standard sizes with customization of dimensions allowed to 1/16". Any case dimension change, whether increase or decrease, is subject to manufacturing limitations. Please contact customer service for any required dimensions that fall outside the span of our standard offered sizes.

BACK:

Cabinet backs are (1/4" panel with UV Birch veneer) dadoed into the sides. 1/2" plywood hanging rails, mounted externally, are standard on most cabinets. The grain on interior backs will be horizontal on cabinets larger than 48" wide.

TOE SPACE:

Toe space is 4 1/2" high and 3 1/2" deep covered with a 1/2" sub toe board. Finished toe board matching specie and finish of cabinets is available as an accessory. Toe space platforms will be shipped loose on super susan bases, diagonal corner bases, and tall cabinets over 84" high as a standard.

SHELVES AND SUPPORTS:

Adjustable shelves are 3/4" UV Birch veneer plywood, front edge banded. 24" deep tall cabinets have a 22 1/4" deep shelf. 24" deep base cabinets have a 17 1/4" deep shelf. Wall cabinets have an 11 1/4" deep shelf. The shelf supports are nickel-plated steel peg in 5mm hole, adjustable in 32mm (approx 1 1/4") increments. Typical minimum frame opening height for adjustable shelf = 18".

GENERAL INFORMATION

CABINET CONSTRUCTION SPECIFICATIONS continued

DRAWERS:

Drawers are 5/8" solid maple sides, dovetailed front and back with a 1/4" maple veneer panel captured bottom. Walnut specie drawer boxes are available for an upcharge. Standard drawer box heights are available in 1" increments from 2" through 10". The actual drawer box height will be determined by the frame opening height. For example, a 5" frame opening will have a 4" high drawer box. Contact customer service for other drawer height availability. Full width drawer boxes in cabinets 39" wide and over will have additional bottom support.

GLIDES:

Blumotion drawer glides are standard with 100 lb. weight capacity. Blumotion is an undermount, full extension, concealed glide that closes silently and smoothly with only a light touch by user. If the frame openings for the drawer boxes are under 6" wide, solo glides will be used due to constraints in the Blumotion hardware. Rollout shelf glides are also Blumotion glides. Glide hardware may not be available for cabinets less than 12" deep. Contact customer service for availability and options.

DOORS:

Most are made from select kiln dried hardwoods using 3/4" thick frames and 1/2" solid wood center panels. Most doors designs have 2 1/4" or 2 5/16" wide stiles and rails. See specific door styles for exceptions.

As a standard, most wood framed doors will be made with center panels that are MDF when the finish is painted. Most veneered doors or veneered center panel doors will be made without the veneer when the finish is painted and will be MDF instead.

Doors over 24" wide will be made with two center panels, side to side. Doors over 48" tall will be made with two center panels, top to bottom. Use of a single horizontal panel opening in doors measuring over 24" wide will not be covered under warranty. Use of a single vertical panel opening in doors measuring over 48" tall will not be covered under warranty. Single panels doors exceeding the maximum width or height listed above will not be covered under warranty for bow, warp, or twist of the door framing, center panel, or mullions of glass doors.

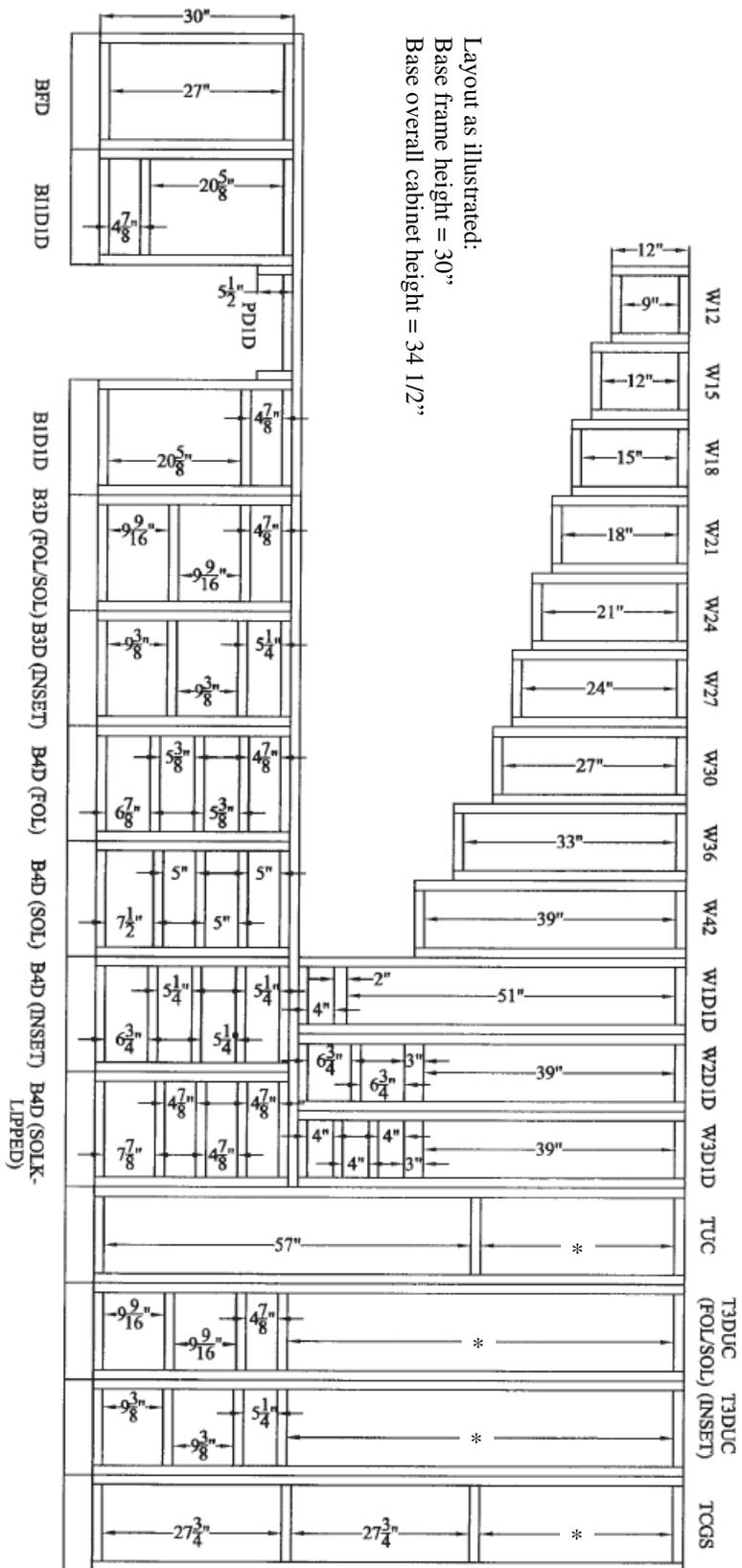
HINGING:

Door hinging is available in semi-overlay concealed, semi-overlay knife, semi-overlay knife-lip door (3/8" inset). Full inset door with barrel hinge or concealed hinge, and full-overlay concealed hinges are available as an upgrade. Inset doors have a 3/32" margin on all sides of single doors and drawer fronts and between butt door pairs. Overlay doors have 1/8" margin between butt door pairs. A soft close feature is standard for concealed hinges when available. Soft close is not available on inset with barrel hinges or knife hinged doors. Soft close is not recommended for use on pie cut doors.

DOOR REVEALS *(for most standard applications)	HINGE TYPE	REVEALS *			Typical Overlay
		TOP	BOTTOM	SIDES	
SEMI-OVERLAY	CONCEALED & KNIFE	1"	1"	1"	1/2"
FULL-OVERLAY (WALL CABINETS)	CONCEALED	1"	1/4"	1/4"	1 1/4" (1/2" @ top)
FULL-OVERLAY (BASE CABINETS)	CONCEALED	1/4"	1/4"	1/4"	1 1/4"
SEMI-OVERLAY LIPPED (3/8" INSET)	KNIFE	1 7/32" (9/32" overlay)	1 7/32" (9/32" overlay)	1 5/16"	3/16"

STANDARD FRAME CONFIGURATIONS

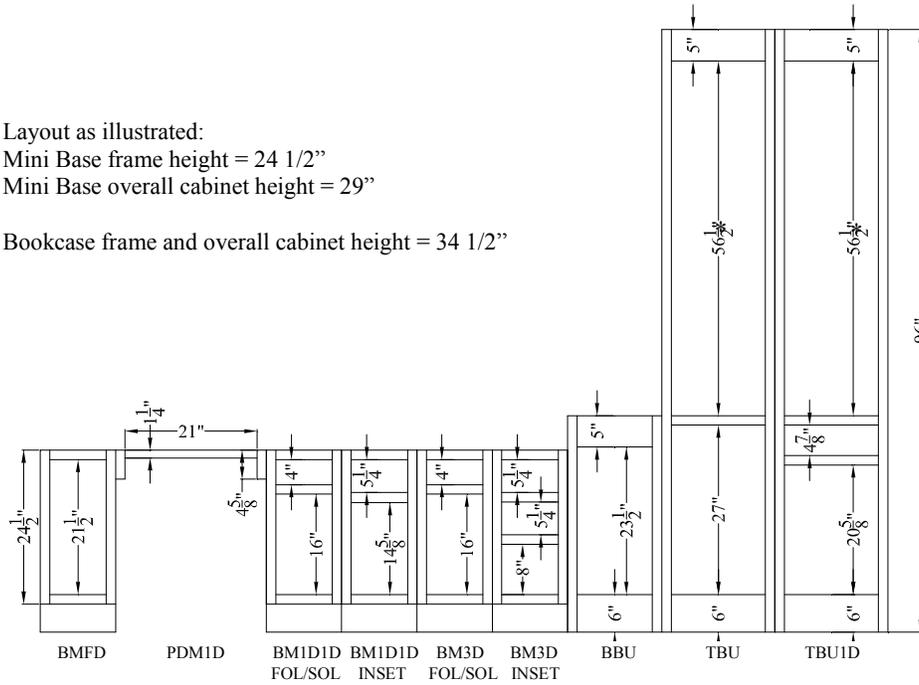
Layout as illustrated:
 Base frame height = 30"
 Base overall cabinet height = 34 1/2"



STANDARD FRAME CONFIGURATIONS

Layout as illustrated:
 Mini Base frame height = 24 1/2"
 Mini Base overall cabinet height = 29"

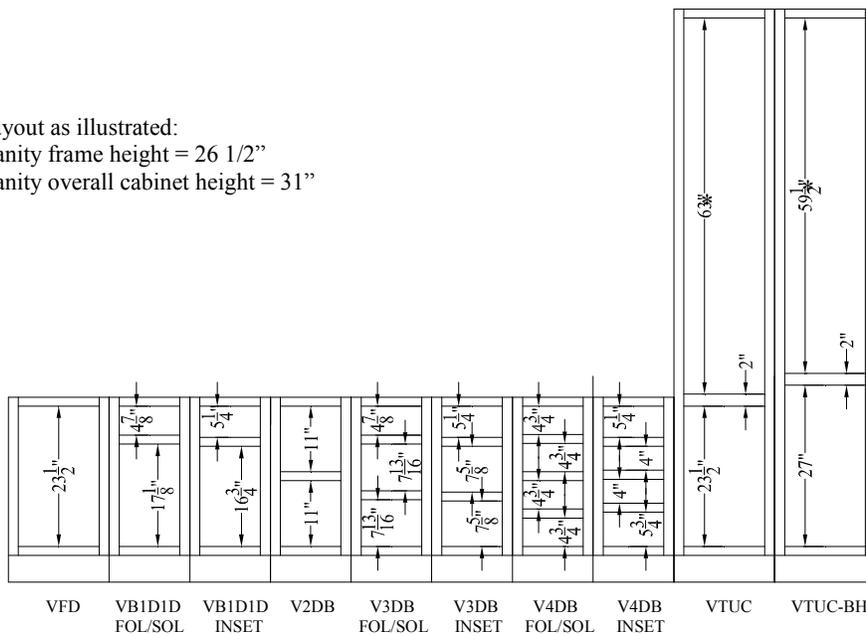
Bookcase frame and overall cabinet height = 34 1/2"



Standard Top Drawer Front Heights				
	SOL-C / SOL-K	SOL-K Lipped	FOL-C	Inset
Mini Base	5"	4 7/16"	5 3/4"	5 1/16"
Base and Vanity	5 7/8"	5 7/16"	6 3/4"	5 1/16"

Standard Tall Cabinet Upper Frame Opening Heights					
Overall Cabinet Height	TUC / TCGS / TAC	T3DUC	VTUC	VTUC-BH	TBU
84"	18"	47 1/2"	51"	47 1/2"	44 1/2"
90"	24"	53 1/2"	57"	53 1/2"	50 1/2"
93"	27"	56 1/2"	60"	56 1/2"	53 1/2"
96"	30"	59 1/2"	63"	59 1/2"	56 1/2"

Layout as illustrated:
 Vanity frame height = 26 1/2"
 Vanity overall cabinet height = 31"





INSET HINGE \ DOOR SPECIFICATIONS

Inset style cabinets are available from Brighton Cabinetry, Inc. For each order placed as inset, the following information must accompany your order: framing option (beaded vs. non-beaded) and choice of hinge. Non-beaded (standard frame) apply upcharge of 16%, beaded frame apply upcharge of 19%.

*****Quick Ship lead times are not available for inset door cabinets*****

The following door options are available with an L-253 outside edge profile only. This is a Machine front edge with a slight back bevel. Other outside profiles are not available with inset style doors. These rules apply to named door styles in our standard door selections and the offered VFP equivalents. For other door styles, please contact customer service for availability. MDF doors are not available.

Aspen	Fairfield*	Neoga Ridge	Sunrise*
Amesbury	Fairhaven	Neoga Ridge Arched*	Thompson*
Bryant*	Hampton MT*	Newport	Verona
Café	Heartland	Rodera*	Wabash
Cascade*	Heritage*	Shaker	Wide Rail Shaker*
Churchill*	Homeland	Shaker Medium*	
Cottage	Meadowview*	Sheldon*	
Eclipse*	Monroe*	Summit*	

*Arched rail and wide framing design doors may have reduced width stiles for narrower door sizes.

Available barrel hinge finishes include Black, Polished Brass, Nickel (ball finial), Sterling Nickel (minaret finial), Oil Rubbed Bronze, Wrought Iron, and Antique English. Concealed inset hinging is also available.

Concealed inset hinges may require inward extended frame stiles with some cabinet modifications such as wainscot end panels and bead board ends. The inward extended stile will be added to the cabinet by the factory when necessary at no upcharge.

Soft close door feature is available on inset style cabinets with concealed hinges only. The soft close feature is not available when using inset barrel hinges.

Inset Wall and Tall cabinets are built with 2 1/2" top frame rail. Case frames are available with the option of standard machine inside edge (STD FR) or beaded inside edge (BDD FR). Beaded Inset cabinet face frames are built with a haunch joint.

Door magnet catch in the closest coordinating finish available, chosen at Brighton's discretion, installed when barrel hinges are selected.

Applied false door option is not available with inset style cabinets, please choose the wainscot option. If false door is selected, the cabinet will be made with a wainscot panel in place of the false door. Pricing will also reflect wainscot panel applied.

BBSOW, base blind corner cabinet with swing out, and BBSP, base blind corner with swingout/pullout are NOT available with Inset-Concealed hinges.



PRICING PROCEDURES

For cabinetry, use the List price column that matches the desired door style; LEVEL 1 or LEVEL 2. List prices shown are for semi-overlay (SOL) doors with concealed or knife hinge and Standard grade wood, except when a Rustic grade specie is selected. The standard wood grade may reflect all or some of each species' beautiful, natural wood characteristics. These characteristics can include mineral streaks or deposits, sap marks, small knots, pin holes and worm holes. If the customer wishes to minimize the appearances of the natural characteristics, we strongly recommend ordering premium doors. This will not eliminate these imperfections but will only reduce their appearances. Premium grade wood is not necessary / recommended for painted finishes.

The total list price of the cabinet is calculated by multiplying the catalog price by the percentage of an optional upgrade listed in the chart below.

OPTIONAL UPGRADE	UPCHARGE TO CABINET PRICE
Full-overlay (FOL) doors with concealed hinge	Add 11% *
Premium grade wood for doors	Add 12 % * †
FOL/Premium grade wood for doors	Add 23% * †
Inset door , Standard Frame (concealed or barrel hinge)	Add 16% *
Inset door, Standard Frame /Premium grade wood	Add 28% * †
Inset door, Beaded Frame (concealed or barrel hinge)	Add 19%*
Inset door, Beaded Frame /Premium grade wood	Add 31% * †
*These charges do not apply to accessories, molding, or modifications.	
†Premium upgrade not available for MDF, Quarter Sawn White Oak, Red Birch, Red Grandis, Rustic Alder, or Rustic Hickory.	

WOOD SPECIE CHARGES

A specie upcharge or deduction applies to the total list price. Refer to the chart to the right for pricing of each specie. The upcharge or deduction applies to all wood items, modifications, and accessories that are of this specie unless otherwise noted. **NOTE: Not all items are available in all species. Please see the specific product for notations calling out if it is not offered in the specie you desire.**

WOOD SPECIE	PRICING
Cherry	Add 9%
Hickory	Subtract 3%
Maple	Add 3%
Maple w/ MDF door style	Add 3%
Quarter Sawn White Oak	Add 14%
Red Birch	Add 25%
Red Grandis	Add 8%
Red Oak	Subtract 8%
Rustic Alder	Standard
Rustic Hickory	Subtract 3%
Walnut	Add 18%
Weathered Grain QSWO	Add 15%

- LEVEL 2 + door styles have an additional upcharge. LEVEL 1- (minus) door styles have a price discount. The specific amount is specified with the door style information in this catalog. This upcharge or discount applies to cabinet doors, loose or false doors, wainscot panels, and 5-piece drawer fronts.
- A drawer box material upgrade is available. The upgraded boxes will change to 5/8" solid wood Walnut sides with 1/4" veneer walnut bottom. The upgrade, **BluMotion FEUG - Walnut Box**, is \$105 List per drawer box.
- See Optional Drawer Front Upgrades for pricing information when other than 3/4" slab drawer fronts are desired.**
- Custom door configurations are available as a special quote. Pricing will vary based on custom details. Please submit a custom door request form for a sample and pricing.



PRICING PROCEDURES

- All modifications based on a percentage are calculated on the total list price.
- When modifying cabinets to non-standard sizes, we encourage you to start with a cabinet that is larger and reduce it to the required dimensions. Reductions in size do not have any upcharge. If a cabinet is enlarged from its standard size an upcharge is required and must be added by the sales person in 2020 to correctly price for this increase.

****Brighton reserves the right to substitute slab doors or drawer fronts when necessary. Some doors and drawer fronts, figuring not to be wide enough for safe manufacturing processes, will be substituted with slab doors or drawer fronts.**

FINISH OPTIONS

Brighton offers a large selection of finish colors and finish techniques. Some colors require a finish upcharge. A finish upcharge or deduction applies to the total list price. Refer to the chart below for pricing of each finish. Each finish upcharge or deduction applies to all wood items, modifications, and accessories that will have this finish. **NOTE: Not all items are available in all finishes. Please see the specific product for notations calling out if it is not offered in the finish you desire.**

Sheen: We offer two different sheen selections for stained finishes only. Our “Standard” sheen has a semi-gloss appearance. Our “Low” sheen has a satin appearance. No extra charge will be added for the “Low” sheen option on stained finishes. ****Note: Change of sheen for any category of paint finish will be considered a custom color and a custom color request must be submitted for a sample.**

FINISH OPTION	PRICING
Natural, Unfinished, Prime Only	Subtract 2.5%
Stain	Standard
Stain with glaze	Add 8%
Stain with wear sanding	Add 14%
Paint	Add 9%
Paint with glaze	Add 14%
Special Finish	Add 14%
Distressed Finish	Add 17%
Harbor Collection	Add 17%
Weathered Grain Collection	Add 8%
Custom Color / Finish Technique	See this finish option page for pricing details

FINISH OPTIONS

Finish Colors: Please indicate the finish name on the order form. Stain application method designated by **T (toner), W (wipe), or T/W (toner and wipe combination)**. Some finishes may not be available on all door designs; see your specific door design for more information.

MAPLE (+3% specie upcharge)

STAIN (40 Sheen)

(No upcharge applies for finish)

Autumn Haze (T/W)

Barley (T) ★

Butterscotch (T) ★

Chocolate (T/W)

Cider (T) ★

Coal (T)

Frost (W)

Ginger (T/W) ★

Harvest (T/W)

Hazelnut (T/W)

Merlot (T/W) ★

Peppercorn (T/W)

Russet (T/W)

Sable (T/W)

Truffle (T/W)

Wilshire (T/W)

Zinc (T/W)

Unfinished } Deduct 2.5% for items to which finish
Natural (40 Sheen) } upcharges would normally apply.

STAIN WITH GLAZE (40 Sheen)

(+8% finish upcharge)

Autumn Haze/Brown (T/W)

Barley/Brown (T/W)

Hazelnut/Brown (T/W)

Hazelnut/Ebony (T/W)

Natural /Ebony (T/W)

STAIN WITH WEAR SANDING (8 Sheen)

(+14% finish upcharge)

Silhouette (T)

Wear sanded options are offered as “Low” sheen. “Standard” sheen will be considered a custom color♦ and a sample color block must be pre-approved. Wear sanded finishes are not available on veneered MDF door designs.

The finish choices shown in this column are available on **Maple and MDF** only with the exception of the Harbor Collection and Distressed Special Finish which are available on Maple only. Any other specie or any change to sheen must have a custom color match approved prior to placing an order for any products. (White paint available as a standard finish on Red Oak also.)

PAINT ** (20 Sheen unless noted)

(+9% upcharge)

Black

Buttercream

Cadet

Cashmere

Comfort

Dover

Downy

Hingham (10 Sheen)

Iceberg

Lace

Legend

Nautical

Putty

Serene (45 Sheen)

Shade

Spacious Gray

Spalding

Tranquil

Urban Bronze

White (40 Sheen)

Primed Only } Deduct 2.5% for items to which finish
upcharges would normally apply.

PAINT WITH GLAZE **

(40 Sheen)

(+14% upcharge)

White/Gray Glaze

White/Wheat Glaze

HARBOUR COLLECTION **

(8 Sheen)

(+17% finish upcharge)

Heather

Lighthouse

Oyster

Sandalwood

SPECIAL FINISH **

(+14% upcharge)

Canvas (8 Sheen)

Landmark (8 Sheen)

Masterpiece (8 Sheen)

Misty (40 Sheen)

Oatmeal (40 Sheen)

Parchment (40 Sheen)

Slate (40 Sheen)

DISTRESSED FINISH **

(8 Sheen)

(+17% finish upcharge)

Antiquity

The Harbor Collection and Distressed Finish are offered as “Low Sheen”. “Standard” sheen will be considered a custom color♦ and a sample color block must be pre-approved. This collection is not available on MDF or veneered MDF door designs.

**** Note: Change of sheen to Paints, Paints w/ Glazes, Special Finishes, Distressed Finish and the Harbor Collection as presented on our standard maple color blocks will be considered a custom color♦ and a sample color block must be pre-approved.**

♦ See Finish page with Custom Color definition for more details.

Finishes continued....



FINISH OPTIONS

Finish Colors: Please indicate the finish name on the order form. Stain application method designated by T (toner), W (wipe), or T/W (toner and wipe combination). Some finishes may not be available on all door designs; see your specific door design for more information.

CHERRY

(+9% specie upcharge)

STAIN (40 Sheen)

(No upcharge applies for finish)

- Autumn Haze (W)
- Barley (W)
- Bliss (T/W)
- Bourbon (T/W)
- Chocolate (T/W)
- Hazelnut (T/W)
- Mattoon (W)
- Merlot (T/W)
- New Carmel (W)
- Peppercorn (W)
- Russet (T/W)
- Sable (T/W)
- Sorrel (T/W)
- Truffle (T/W)
- Wilshire (W)

 Unfinished } **Deduct 2.5%** for items to which finish
 Natural (40 Sheen) } upcharges would normally apply.

STAIN WITH GLAZE (40 Sheen)

(+8% finish upcharge)

- Autumn Haze/Brown (W)
- Hazelnut/Brown (T/W)
- Hazelnut/Ebony (T/W)
- Mattoon/Brown (W)

HICKORY / RUSTIC HICKORY

(-3% specie discount)

STAIN (40 Sheen)

(No upcharge applies for finish)

- Coal (T)
- Hazelnut (T/W)
- Mesquite (W)
- New Carmel (W)
- Truffle (T/W)

 Unfinished } **Deduct 2.5%** for items to which finish
 Natural (40 Sheen) } upcharges would normally apply.

STAIN WITH WEAR SANDING (8 Sheen)

(+14% finish upcharge)

- Silhouette (T)

Wear sanded options are offered as “Low” sheen. “Standard” sheen will be considered a custom color♦ and a sample color block must be pre-approved. Wear sanded finishes are not available on veneered MDF door designs.

QUARTER SAWN WHITE OAK

(+14% specie upcharge)

STAIN (40 Sheen)

(No upcharge applies for finish)

- Mesquite (W)
- New Carmel (W)
- Peppercorn (W)

 Unfinished } **Deduct 2.5%** for items to which finish
 Natural (40 Sheen) } upcharges would normally apply.

♦ See Finish page with Custom Color definition for more details.

Finishes continued....



FINISH OPTIONS

Finish Colors: Please indicate the finish name on the order form. Stain application method designated by T (toner), W (wipe), or T/W (toner and wipe combination). Some finishes may not be available on all door designs; see your specific door design for more information.

RED BIRCH (+25% specie upcharge)

STAIN (40 Sheen)

(No upcharge applies for finish)

Autumn Haze (W)

Unfinished } Deduct 2.5% for items to which finish
Natural (40 Sheen) } upcharges would normally apply.

RED OAK (-8% specie discount)

STAIN (40 Sheen)

(No upcharge applies for finish)

Autumn Haze (W)

Hazelnut (T/W)

Mesquite (W)

New Carmel (W)

Peppercorn (W)

Unfinished } Deduct 2.5% for items to which finish
Natural (40 Sheen) } upcharges would normally apply.

PAINT ** (40 Sheen)

(+9% upcharge)

White

** Note: Change of sheen to the paint as presented on our standard Red Oak color block will be considered a custom color and a sample color block must be pre-approved.

♦ See Finish page with Custom Color definition for more details.

RED GRANDIS (Formerly Lyptus) (+8% specie upcharge)

STAIN (40 Sheen)

(No upcharge applies for finish)

Peppercorn (W)

Unfinished } Deduct 2.5% for items to which finish
Natural (40 Sheen) } upcharges would normally apply.

RUSTIC ALDER (No upcharge applies for specie)

STAIN (40 Sheen)

(No upcharge applies for finish)

Hazelnut (T/W)

Unfinished } Deduct 2.5% for items to which finish
Natural (40 Sheen) } upcharges would normally apply.

STAIN WITH GLAZE (40 Sheen)

(+8% finish upcharge)

Barley / Brown (W)

Hazelnut / Brown (T/W)

Natural / Brown

WALNUT (+18% specie upcharge)

STAIN (40 Sheen)

(No upcharge applies for finish)

Bourbon (T/W)

Russet (T/W)

Unfinished } Deduct 2.5% for items to which finish
Natural (40 Sheen) } upcharges would normally apply.

WEATHERED GRAIN QSWO* (+15% specie upcharge)

WEATHERED GRAIN COLLECTION (8 Sheen)

(+8 % upcharge)

Barnwood

Hearth

Parched

Whitewash

*Note: This finish technique is available on Quarter Sawn White Oak only and is limited to only the door styles, exposed end options, and accessories noted on page I4F. Any change to specie or finish requires a Custom Color Request form is submitted.

Finishes continued....

FINISH OPTIONS

Finish Colors: Please indicate the finish name on order form. Some finishes may not be available on all door designs; see your specific door design for more information.

<u>ALL SPECIES</u>	
CUSTOM COLOR ♦ (custom upcharges apply)	
Custom Stain + 8%	Custom Paint + 9%
Custom Stain with Glaze + 13%	Custom Paint with Glaze + 17%
Custom Wear Sanding +17%	Custom Special Finish +17%
Custom Special Finish and Wear Sand Combination +20%	
<p>Any finish color, sheen, technique or combinations of any of these characteristics which are not listed in the “Finish Colors” section of the Brighton catalog as a standard selection are considered custom. Also, any specie that is not listed as a standard selection will require a custom color sample even if the actual finish is listed as standard color.</p> <p>When requesting a Custom Color, please use our “Custom Color Request” form located within this section of the catalog. Complete the top portion of the form and submit the form with a sample or description of the color. The factory will produce a sample block for the customer to see and approve. Brighton will designate the custom color pricing level on the sample’s label prior to shipping the sample to you.</p> <p>A door will not be used for the custom color approval process. You may order a door for the customer to view with their custom color <u>after</u> the color block has been approved. The door will be for a general representation only and is not to be used for the customer’s color approval. The factory will use the color block as the custom sample reference when the cabinetry is produced.</p> <p>When placing the customer order please designate the custom color pricing level on the 2020 order. Please reference the specific custom color request order number issued by Brighton when ordering the cabinetry. Written approval of the custom color must also accompany the customer order.</p> <p>Custom colors must be approved by the customer <u>before</u> orders will be scheduled for production. Orders placed prior to a sample’s approval will not be assigned a ship date and cannot be scheduled for production. This <u>will</u> affect lead times and can cause a delay in the delivery of the order.</p> <p><u>Note: Please allow a minimum of 2 to 3 weeks for the custom color sample / approval process.</u> Orders submitted with custom colors♦ may have extended lead times. If the custom color is not approved prior to an order being submitted the lead time can extend an additional 2 to 3 weeks.</p>	

*Note upcharges for certain color options.

**Note “Low” sheen selection is not a standard offering for our standard Paints, Paints w/ Glazes, and Special Finishes. Change of sheen on standard Paints, Paints w/ Glazes, and Special Finishes will be considered a custom color♦ and a sample color block must be pre-approved. The Harbor Collection is offered as “Low Sheen”. “Standard” sheen will be considered a custom color♦ and a sample color block must be pre-approved.

♦ “Custom Colors” are defined as: Any finish color, sheen, technique or combinations of any of these characteristics which are not listed in the “Finish Colors” section of the Brighton catalog as a standard selection. Color combinations desired where N/A are indicated must have a custom sample produced prior to the order being placed. Reference Custom Color information in this section for more details.



Custom Color Request

Brighton SO#

For internal use only

DEALER TO COMPLETE TOP SECTION OF REQUEST FORM PRIOR TO SUBMITTAL

DEALER		SHIP TO:	
Name:		Name:	
Address:		Address:	
City/State/Zip:		City/State/Zip:	
Phone:	Fax:	Phone:	Fax:

Date _____ PO# _____

Job Name _____

Salesperson _____

Description of customer provided sample _____

Return customer provided sample? No _____ Yes _____

**Brighton will supply a 4 1/2" x 9 3/4" block only for the custom color sample.
*Please allow a minimum of 2 to 3 weeks for the custom color sample / approval process.***

Intended door style _____

Requested sample specie _____

Other Information _____

*****PRICING TO BE ASSIGNED BY BRIGHTON ONLY*****

Custom Color Pricing Level

- | | |
|-------------------------------------------------------------------------------|--------------------------------------------------------|
| <input type="checkbox"/> Custom Stain + 8% | <input type="checkbox"/> Custom Paint + 9% |
| <input type="checkbox"/> Custom Stain with Glaze + 13% | <input type="checkbox"/> Custom Paint with Glaze + 17% |
| <input type="checkbox"/> Custom Wear Sanding +17% | <input type="checkbox"/> Custom Special Finish + 17% |
| <input type="checkbox"/> Custom Special Finish and Wear Sand Combination +20% | |

Finish Identification _____

Customer Approval _____

Signature

Date

Please return signed approval of sample with cabinetry order.

FINISHING PROCESS INFORMATION

Brighton Cabinetry Inc. offers a variety of finishes. It is important to understand the application process when applying different finish materials. Problems related to color and adhesion can occur when the correct application methods are not followed. The correct applications for materials are as follows:

Toners—Toners are extremely low in solid content, evaporate quickly and should not be hard wiped. Toners are often the 1st coat or base color for multiple finishes. However, toners can be applied as the only coat such as Butterscotch and Hazelnut. This type of material should be applied with the HVLP spray gun technology.

Stain—Stains can be the only or 2nd color coat applied. These materials are generally hand wiped and can be applied over toners for color generation. Brighton Cabinetry, Inc. recommends using HVLP gun technology when applying, however most stains can be applied and wiped by hand with a lint free towel.

Sealers—Sealers are used to harden the fibers in wood products for sanding purposes. This application is generally performed after toning and staining. They also provide a protective layer of coating which helps minimize the possibility of moisture and other elements related to commercial and residential environments. Sealers are to be applied using HVLP gun technologies and should not be applied by hand. Catalyst is typically added to aid in the curing process.

Glazes—Glazes are applied as a final color step. They are used to accent the color and appearance and are applied after sealer is cured. Glaze hang-up is generally left in profiled areas to further compliment the final appearance. Brighton Cabinetry, Inc. recommends using HVLP gun technology to apply glaze. However, hand application can be used. Wiping is to be done with a lint free towel.

Top Coats—Top Coats and Pigmented Conversion varnish are applied for the final finishing process. They are used as a final curing step and also provide a protective layer of coating to minimize defects attributed to the elements of commercial and industrial environments. Top Coats are also used to determine sheen or gloss. They are to be applied using HVLP gun technologies and should not be applied by hand. Catalyst is typically added to aid in curing.

Due to the complexity of wood finishing, it is recommended that customers use Brighton Cabinetry Inc. for all of its finishing needs. However, in situations where this is not preferable we recommend applying all chemical coatings with HVLP spray gun technology. Proper safety precautions are encouraged. When spraying coatings, respiratory equipment is highly recommended. Brighton Cabinetry, Inc. is not responsible for any product damaged in the application of this process outside of our manufacturing facility.



FIELD APPLICATION OF FINISHES

There are a few important things to know before beginning the finish application process.

The wood needs to be prepared by lightly sanding with 180 or less course grit sandpaper.

Thoroughly stir or agitate the contents of each container before using.

Always use a lint free cloth for all wiping applications.

Always practice on something of the same species of wood, other than the finished product to achieve the desired color.

Always wear a respirator when applying any finishing materials.

Always provide proper ventilation in the area when applying any finishing materials.

Be sure each step is completely dry before sanding or continuing on to the next step.

Be sure to clean all of your spray equipment with thinner after each use. The catalyzed sealers and topcoats will set up if left in the equipment.

Your materials may include one or more of the following components and must be applied in the order they are listed below. However, not all finishes will contain all of the materials listed below. Each material will be marked accordingly.

Spray Toner: Toners must be sprayed evenly on the prepared wood substrate. Do not attempt to wipe toner materials on to or off of a wood surface. Toners may be the only color coat or may be accompanied with a wiping stain to achieve the desired appearance. Occasionally multiple passes are necessary to achieve the desired result. Adequate Dry time to handle is 5 to 10 minutes per piece.

Wiping Stain: Stains may be the only color coat or may follow a toner application to achieve the desired appearance. Stains may be applied by spraying on and wiping off, or by simply wiping the stain onto the prepared wood surface. In most cases immediately after applying the stain all excess stain needs to be wiped off of the surfaces. (Leaving the stain on longer can allow the stain to penetrate more resulting in a darker appearance.) Adequate Dry time to handle is 1 hour.

Continued on next page.

Continued from previous page.

Catalyzed Sealer: Sealer may be clear, or white for painted colors. The sealer is a two part mixture which consists of finishing material and a hardener or catalyst. After the desired color is achieved and when you are ready to use the sealer, both parts (sealer and catalyst) are to be combined and thoroughly mixed together. This mixture must be used within 24 hours or it will harden and become useless. Apply the sealer only by spraying it evenly across the wood surface. Adequate Dry time to handle is 1 hour. However, 8 hours is recommended before sanding and moving on to the next step. Lightly sand the sealed surface with 180 or less abrasive grit sandpaper.

Glaze: Only apply the glazing by spraying the glaze evenly onto the surface of the sealed wood. Wipe the glaze from the surfaces of the wood leaving some glaze in the profiles of the piece you are finishing. This is an artistic technique which may take some time to achieve the desired result. Mineral spirits may be used to wipe excess glaze from the surfaces if it tends to dry too fast. It is recommended to allow 8 hours for the glaze to dry before applying topcoat. Be careful handling the piece you are finishing after the glaze has dried as the glaze will not harden and needs the topcoat to harden and protect it.

Catalyzed Topcoat: Topcoat may be clear, or of color for the painted colors. The topcoat is also a two part mixture which consists of finishing material and a hardener or catalyst. When you are ready to use the topcoat, both parts (sealer and catalyst) are to be combined and thoroughly mixed together. This mixture must be used within 24 hours or it will harden and become useless. Only apply topcoat by spraying evenly over the piece you are finishing. Topcoat is usually the final step in finishing any part but after it is dry it can be sanded and sprayed over again if necessary. Adequate Dry time to handle is 1 hour. However, 24 hours is recommended before working with the finished piece.

Effects of Temperature and Humidity

Wood is a hygroscopic material, meaning that it will absorb or release moisture until it is in equilibrium with the moisture in the air. This is true of all wood, whether it is raw or finished. Finishing will tend to slow down this process, but will not eliminate it. When wood is exposed to a constant humidity, it will achieve a constant moisture content (MC). This MC numerical value is called the equilibrium moisture content (EMC). Wood will increase in width and thickness as it increases in MC, and will decrease in width and thickness as it decreases MC. Brighton Cabinetry manufactures its products in a controlled environment to maintain a stable moisture content of the materials.

Products supplied by Brighton Cabinetry should only be stored / installed in an environment that has stable temperature and moisture conditions. This is especially important in regards to multi-piece items such as doors and drawer fronts. Effects of moisture (addition to / loss of) may include panel expansion, panel contraction, overlapping or excessive gaps of butt-doors, splitting of wood, joint expansion or opening (especially on miter doors), finish cracking or peeling, stile bowing, stile / rail expansion, and stave to stave lines becoming visible in panels. Contraction of finished panels may also produce an effect called white line, in which a narrow strip of unfinished wood becomes visible at the point where the panel inserts into the framing. Brighton has specifications on most of these conditions. For details on what is considered acceptable, refer to the following information.

- Cabinetry installed in new construction prior to climate control being activated will result in absorption of moisture from other building materials. These materials can include paints, dry wall compound, cement, stucco and wood framing material with high moisture content. Each of these construction materials releases high amounts of moisture into the home during the drying / curing process that can be absorbed by your Brighton products.
- Wood products installed in non-air conditioned homes, regardless of location, are very susceptible to expansion due to moisture and may not be warranted. All products, especially miter doors, need low, stable moisture conditions in order for the joints to remain tight.
- To minimize moisture expansion of wood products, winter and vacation homes should maintain some form of climate control, even in off season. Brighton will not warranty products stored / installed in uncontrolled environments.

Tips for Avoiding Moisture-related Problems:

All species, especially maple, tend to expand when exposed to moisture. Failure to allow the interior home environment to reach stable conditions prior to storage/installation of Brighton's products will invite warpage and other related problems. Please refer to the following tips to avoid potential moisture related issues.

- Brighton recommends a level of approximately 50% humidity in the home environment to maintain proper moisture content of the wood. You should install your Brighton products only after the proper humidity levels have been achieved and maintained.
- Door expansion experienced prior to installation on the cabinet box will usually recede once the kitchen has been installed in an air conditioned environment. For this reason, we do not recommend trimming or "shaving" the edges of the doors, because once they return to original sizing, the doors may appear too narrow. Brighton will not warrant products that have been trimmed by the customer.
- Unfinished doors exposed to humid conditions will absorb moisture rapidly and expand in as little as 2 days. Finished products will also absorb moisture, but may not expand for as long as 10 days. Be aware of these conditions when storing and installing finished or unfinished products.
- Always go to extra lengths to ensure that all wood products are being stored in the proper environment. Brighton will assume no responsibility for improper storage or installation of its products in high moisture/humidity conditions.
- Inset doors will most likely bind inside the cabinet frame when their panels expand due to high moisture/humidity conditions.
- Joint failure will result if panels are glued, pinned, stapled or secured to the framing on any wood door. Brighton will not be held liable in these instances.

DOOR AND DRAWER EDGE PROFILES

Drawings are for illustrative purposes and are not to scale.

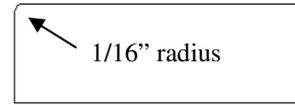
Not all edge profiles, framing beads and panel raises are available with all door designs. Check the specific door style in the catalog to be sure the desired changes can be made. 'N/A' listed for a profile, frame bead or center panel indicates this option cannot be changed.



C-2

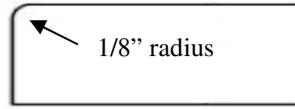


PRS-2



1/16" radius

L-1160

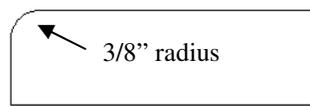


1/8" radius

L-149



V-2

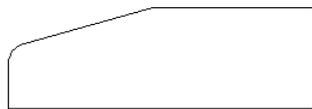


3/8" radius

L-059



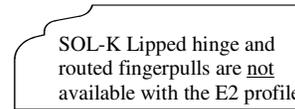
MACHINE EDGE



O



LC-2



SOL-K Lipped hinge and routed fingerpulls are not available with the E2 profile

E-2



**PRS
(lipped)**



**C
(lipped)**



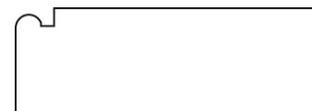
**Machine edge
with rabbet
(lipped)**

Doors with a Lipped edge profile are available for use with semi-overlay knife hinge only (SOL-K lipped). Not all profiles are available with a back edge rabbet (lipped). Please verify availability with Brighton's Customer Service department if the desired lipped edge is not specifically pictured here. We recommend that the specific door design information is also reviewed to verify that this hinge is listed as an available option.

ADD \$ LIST PER DOOR AND DRAWER FRONT WHEN 297 OR LC-INSET ARE NOT THE STANDARD PUBLISHED EDGE PROFILE ON THE SPECIFIC DESIGN



297



LC-INSET

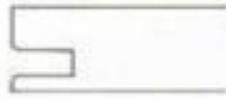
OTHER DOOR OPTIONS MAY BE AVAILABLE UPON REQUEST. PLEASE SUBMIT THE CUSTOM DOOR REQUEST FORM FOR NON-PUBLISHED OPTIONS.

Not all edge profiles, framing beads and panel raises are available with all door designs. Check the specific door style in the catalog to be sure the required changes can be made.

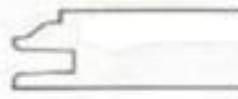
Framing Beads



Regular



Square



Ogee



Elite

Solid Wood Panel Raises



Slant



F877



RM-Raise



Presidential Raise



M-Bead



U-Cove



Reverse G-Cove



G-Cove



Louis XIII



P008

Panel raises measure 5/8" finished thickness except Reverse G-Cove which measures 3/8" thick.

Images shown are not to scale and are for illustrative purposes only

ORDERING DOORS:

When ordering the standard door and drawer style configuration, enter just the door style name on the order form. It is not necessary to enter the standard panel and edge profiles. When modifying a specific door style from its standard offered design, choose the appropriate Custom door pricing level in 20/20 and note the desired changes. Typically, modifications to standard door styles will not incur upcharges for panel and / or profile changes unless noted. Most mortise and tenon door designs can have the door framing increased up to 4" wide with no additional upcharge. Please check the specific door style in the catalog to be sure the required changes can be made. Contact Customer Service with any questions.

For optional 5-piece drawer head, or the slab drawer head for the shaker style, enter the drawer head style required. Always enter the hinge/reveal, wood specie and stain choices.

Painted MDF doors and drawer heads are constructed of 3/4", 48 LB. substrate.

Other door styles are available as a special quote. Please use the Custom Door Request form to submit your request.



Custom Door Request

Brighton Cabinetry offers a wide range of standard door styles that suit most customer's taste. We realize that occasionally a customer may desire a door that is not one of our standard designs. While we do not offer every possible door configuration available as a standard choice, we will gladly match other designs as closely as possible for the customer. To do this, we require that a custom door sample be made in advance for the customer's approval. This sample must be produced and approved prior to submitting the final cabinetry order. To simplify the sample process please use the Custom Door Request form designed specifically for this purpose.

The Custom Door Request form asks for specific information to generate a custom door sample for the customer's approval. Please fill in all of the information fields that are listed above the box marked for Brighton's internal use, providing as many details as possible. Ideally, an example of the door design should be sent to Brighton to compare exact details when the Custom Door Request form is generated by the sales person. Clear photos including close-ups showing profile and panel raise characteristics are very useful if a physical example of the custom door cannot be provided.

The typical sample produced for the custom door request will be a 15" x 15" door. If a matching drawer front other than a typical 3/4" thick slab is requested, a DRSMF may be provided instead. The DRSMF is a 15" x 30" frame in a base, one-drawer configuration that will include a drawer front and hinged door. We can also customize drawer fronts for designs other than the more common 3/4" thick slab and 5-piece raised or flat. Be sure to note custom drawer front information on the form if a unique configuration is desired.

When the custom door sample is shipped for approval, a label on the back of the sample will contain the unique SO# assigned by Brighton and will also indicate the pricing level for the design. When the customer approves the door sample, the Custom door selection within 20/20 is to be chosen along with the appropriate price level. Custom pricing levels may apply to matching drawer fronts and will be indicated on the drawer front sample label when shipped. The SO# for the custom sample should be referenced for the job either within 20/20 or in a cover page when the cabinetry order is submitted. A copy of the Custom Door Request form, with the customer signature to indicate approval of the received sample, should also be submitted with the order. A copy of this form will be returned to you with the sample when shipped from the factory. This copy will indicate the same price level and assigned sales order number (SO#) as the identifying label.

Changes to the factory provided custom door sample may require a new sample be produced and approved. This is for any change, including specie, finish, overlay, and drawer front design. These slight changes may affect the pricing level and there is a possibility the change may not be available. To determine if a new sample is required due to a change, contact Customer Service should this occur.

Please remember that the Custom Door Request process must be entirely complete before the cabinetry order is submitted to the factory, this includes the approval of the produced custom sample. While we understand that this process may seem time consuming and even tedious, experience has proven that this is a necessary step to ensure that the customer receives the cabinetry they are expecting. Orders placed prior to the customer approval of a custom door design are considered incomplete and may be refused. Orders containing custom door and / or custom drawer front designs may have extended lead times and will not qualify for the Quick Ship program.

Please contact Brighton's Customer Service department with questions regarding our custom door process.



Custom Door Request

Brighton SO#

For internal use only

CUSTOMER TO COMPLETE TOP SECTION OF REQUEST FORM PRIOR TO SUBMITTAL

DEALER		SHIP TO:	
Name:		Name:	
Address:		Address:	
City/State/Zip:		City/State/Zip:	
Phone	Fax	Phone	Fax

Job Name _____ PO# _____

Salesperson _____ Date _____

>>> **Typically, a 15" x 15" sample door will be produced for the custom door approval process.** <<<

If DRSM (door / drawer front attached to frame) is desired, check here

Door style: *Mortise and Tenon *Mitered Slab

*Door center panel (mark one) Raised Flat

Specie _____ Unfinished Finish _____

Intended Overlay: SOL-C SOL-K SOLK-Lipped FOL-C Inset

Intended drawer front? 3/4" Slab 1" Slab 5-piece* None

Note: 5-piece and 1" slab fronts require an upcharge. *If 5-piece drawer front is selected, mark appropriate box to indicate center panel design for drawer front: Raised Flat

Return customer provided sample? Yes No

Description of custom door _____

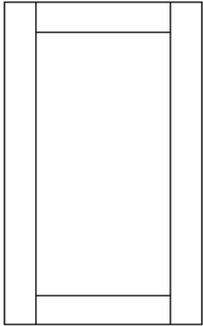
<p>>>FOR INTERNAL USE AT BRIGHTON ONLY<<</p> <p><u>Custom Door Pricing Level</u></p> <p><input type="checkbox"/> Custom @ Level 1</p> <p><input type="checkbox"/> Custom @ Level 1 - \$_____ per piece</p> <p><input type="checkbox"/> Custom @ Level 2</p> <p><input type="checkbox"/> Custom @ Level 2 + \$_____ per piece</p>

Customer Approval _____
Signature Date

Please return signed approval with actual cabinetry order.

DOOR STYLE DETAILS

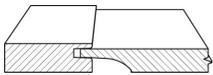
AMESBURY



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: AMESBURY
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available



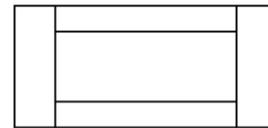
Inside edge profile

Minimum door size: 7 1/2" x 7 1/2"

NOTE: A 5 piece matching drawer head with narrower top and bottom rails is available as an upcharge.



3/4" flat slab solid
wood drawer head

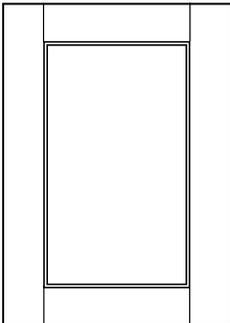


Optional 5 piece drawer head



Standard edge profile
(door / drawer)

ASPEN



3/4" solid wood,
mortise and tenon
door frame with
1/4" veneer, flat
center panel

**Not available in Rustic
Alder or Rustic Hickory**

STANDARD CONFIGURATION

Price level: LEVEL 2
 Door style: 401
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available



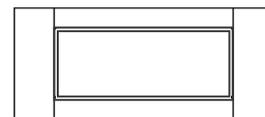
Inside edge profile

Minimum door size: 7 1/4" X 5 1/2"

NOTE: A 5-piece matching drawer head is available with narrower top and bottom rails as an upcharge.



3/4" flat slab solid
wood drawer head



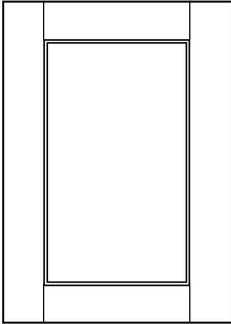
Optional 5 piece drawer head



Standard edge profile
(door / drawer)

DOOR STYLE DETAILS

BRYANT



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

3" stiles and rails



Inside edge profile



3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-10

Door outside edge shape: L1160

Door inside edge shape: FB7

Door panel profile: REVERSE G-COVE

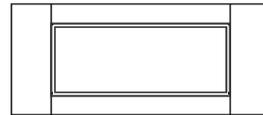
Drawer head: SLAB

Drawer outside edge shape: L-1160

Hinge: All hinging options available

Minimum door size: 8" x 8"

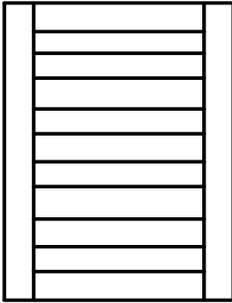
NOTE: A 5 piece matching drawer head with narrower top and bottom rails is available as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

CAFÉ



3/4" solid wood, mortise and tenon door frame and solid wood center panel that gives the impression of louvers. Top and bottom frame rail width vary depending on door height.

Not available in Quarter Sawn White Oak, Rustic Alder or Rustic Hickory

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: CWS-10302

Door outside edge shape: MACHINE

Door inside edge shape: N/A

Door panel profile: N/A

Drawer head: SLAB

Drawer outside edge shape: MACHINE

Hinge: All hinging options available



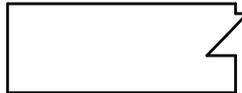
Inside edge profile

Minimum door size: 7 1/2" X 7 1/2"

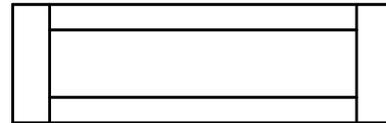


3/4" flat slab solid wood drawer head

NOTE: A 5pc flat drawer front with narrower top and bottom rails is available as an upcharge.



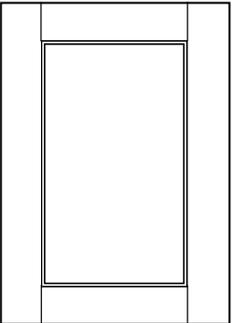
Standard edge profile (door / drawer)



Optional 5 piece drawer head

CASCADE

Available with Weathered Grain finish



3/4" solid wood, mortise and tenon door frame and solid wood center panel

3" stiles and rails

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-10

Door outside edge shape: L-034

Door inside edge shape: REGULAR

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: L-034

Hinge: All hinging options available



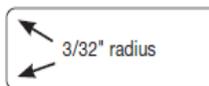
Inside edge profile

Minimum door size: 8" x 8"

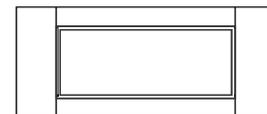


3/4" flat slab solid wood drawer head

NOTE: A 5 piece matching drawer head with narrower top and bottom rails is available as an upcharge.



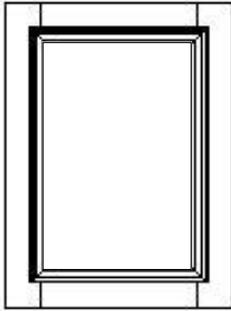
Standard edge profile (door / drawer)



Optional 5 piece drawer head

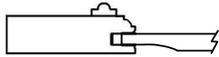
DOOR STYLE DETAILS

CHURCHILL FLAT

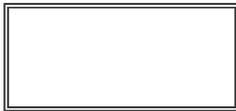


3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

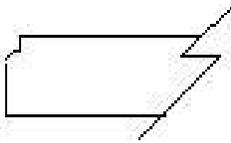
2 3/4" stiles and rails



Inside frame bead



3/4" flat slab solid
wood drawer front



Standard edge profile
(door / drawer front)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: CHURCHILL

Door outside edge shape: PRS-2

Door inside edge shape: FB7

Door panel profile: REVERSE G-COVE

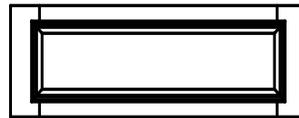
Drawer head: SLAB

Drawer outside edge shape: PRS-2

Hinge: All hinging options available

Minimum door size: 7 1/2" X 7 1/2"

NOTE: A 5pc flat drawer front with narrower rails is available as an upcharge. All 5pc drawer fronts 10" or more in height will have 2 3/4" top and bottom rails.



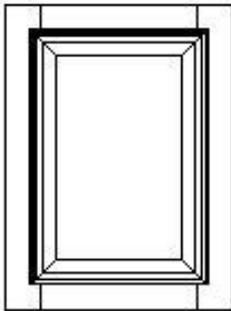
**Optional 5 piece drawer head
for FOL and SOL. Also for
Inset when over 6 1/2" high.**

(Top Inset 5 piece drawer front only
available in Cherry, Maple and Red Oak.)



**Optional 5 piece drawer
head for Inset when 6 1/2"
high or less. (profile view)**

CHURCHILL RAISED



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

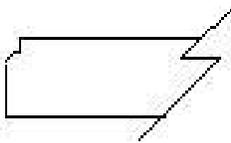
2 3/4" stiles and rails



Inside frame bead



3/4" flat slab solid
wood drawer front



Standard edge profile
(door / drawer front)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: CHURCHILL

Door outside edge shape: PRS-2

Door inside edge shape: FB7

Door panel profile: P-008

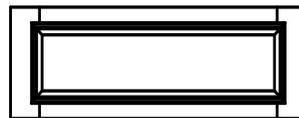
Drawer head: SLAB

Drawer outside edge shape: PRS-2

Hinge: All hinging options available

Minimum door size: 8 7/8" X 8 7/8"

NOTE: A 5pc flat drawer front with narrower rails is available as an upcharge. All 5pc drawer fronts 10" or more in height will have 2 3/4" top and bottom rails.



**Optional 5 piece drawer head
for FOL and SOL. Also for
Inset when over 6 1/2" high.**

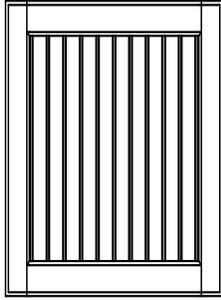
(Top Inset 5 piece drawer front only
available in Cherry, Maple and Red Oak.)



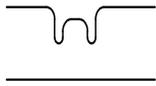
**Optional 5 piece drawer
head for Inset when 6 1/2"
high or less. (profile view)**

DOOR STYLE DETAILS

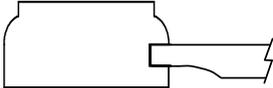
COTTAGE ****NOT available with some Maple finishes, see finish list****



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel



Grooved center panel
with G-056 routing,
spaced 1 1/2" apart



Profiles



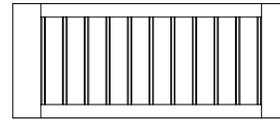
3/4" flat slab solid
wood drawer head

STANDARD CONFIGURATION

Price level: LEVEL 1
Door style: CRP10
Door outside edge shape: PRS-2
Door inside edge shape: REGULAR
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: PRS-2
Hinge: All hinging options available

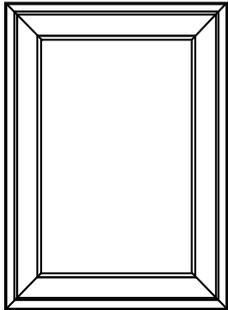
Minimum door size: 7" X 7"

NOTE: A 5 piece matching drawer head with narrower top and bottom rails is available as an upcharge.



Optional 5 piece drawer head

CRAFTSMAN



3/4" solid wood, miter
door frame and solid
wood center panel

2 1/2" stiles and rails

**Not available in
Quarter Sawn White
Oak, Rustic Alder or
Rustic Hickory**



Inside edge profile



3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2
Door style: CRP10191
Door outside edge shape: N/A
Door inside edge shape: N/A
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: 5-PIECE: N/A, SLAB: L-966
Hinge: SEMI-OVERLAY (CONCEALED)
FULL OVERLAY (CONCEALED)

Minimum door size: 7 1/8" X 7 1/8"

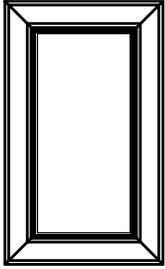
NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

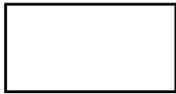
CUMBERLAND FLAT



3/4" solid wood, miter door frame and solid wood center panel

2 7/8" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



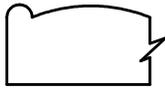
3/4" flat slab solid wood drawer head



Inside edge profile



Side view of slab drawer with L059 profile



Standard door edge profile

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP10875

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

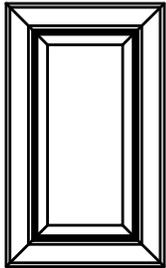
Minimum door size: 7 3/4" X 7 3/4"

NOTE: A 5 piece matching drawer head is available with narrower stiles and rails as an upcharge.



Optional 5 piece drawer head

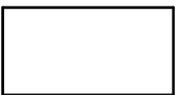
CUMBERLAND RAISED



3/4" solid wood, miter door frame and solid wood center panel

2 7/8" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



3/4" flat slab solid wood drawer head



Inside edge profile



Side view of slab drawer with L059 profile



Standard door edge profile

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP10875

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: SLANT

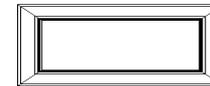
Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

Minimum door size: 8 1/2" X 8 1/2"

NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge. Larger drawer fronts, as on lower drawers of 3 drawer bases and 4 drawer bases, can have a raised center panel to match the door provided the min. size of 7 1/2" high can be met.

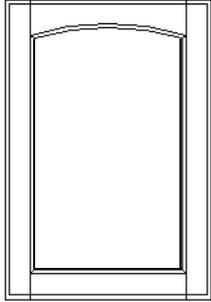


Optional 5 piece drawer head

DOOR STYLE DETAILS

ECLIPSE FLAT

Compliments the Homeland door style.



3/4" solid wood, mortise and tenon, Roman arch door frame and solid wood center panel

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-30

Door outside edge shape: PRS-2

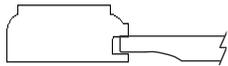
Door inside edge shape: OGEE

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: PRS-2

Hinge: All hinging options available



Inside edge profile

Minimum door size: 8 1/4" X 8"

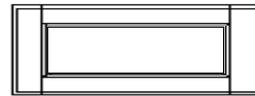


3/4" flat slab solid wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



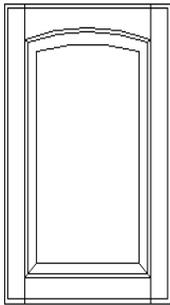
Standard edge profile (door / drawer)



Optional 5 piece drawer head

ECLIPSE RAISED

Compliments the Homeland door style.



3/4" solid wood, mortise and tenon, Roman arch door frame and solid wood center panel

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-30

Door outside edge shape: PRS-2

Door inside edge shape: OGEE

Door panel profile: RM-RAISED

Drawer head: SLAB

Drawer outside edge shape: PRS-2

Hinge: All hinging options available



Inside edge profile

Minimum door size: 8 1/4" X 8 1/2"

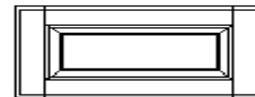


3/4" flat slab solid wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



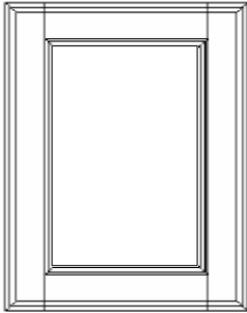
Standard edge profile (door / drawer)



Optional 5 piece drawer head

DOOR STYLE DETAILS

FAIRFIELD



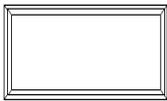
3/4" solid wood, mortise and tenon door frame and solid wood, flat center panel

3 3/8" stiles and rails

Routed fingerpulls are not available with the E2 edge profile



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-10

Door outside edge shape: E-2

Door inside edge shape: F877

Door panel profile: REVERSE G-COVE

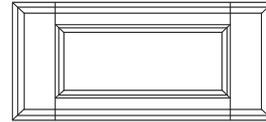
Drawer head: SLAB

Drawer outside edge shape: E-2

Hinge: All hinging options available **except** for SOLK LIPPED

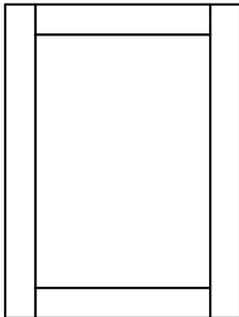
Minimum door size: 9 1/2" X 9 1/2"

NOTE: A 5 piece matching drawer head is available with 3 3/8" stiles and narrower top and bottom rails as an upcharge. All 5pc drawer fronts 10" or more in height will have 3 3/8" top and bottom rails.



Optional 5 piece drawer head

FAIRHAVEN



3/4" solid wood, mortise and tenon door frame and solid wood center panel

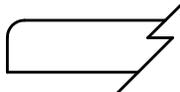
The joints have eased edges which create the appearance of an open joint.



Inside edge profile



3/4" flat slab solid wood drawer front



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: FAIRHAVEN

Door outside edge shape: L149

Door inside edge shape: N/A

Door panel profile: 1/2" REVERSE G-COVE

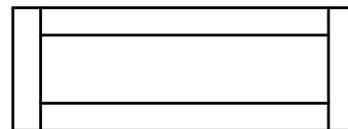
Drawer head: SLAB

Drawer outside edge shape: L149

Hinge: All hinging options available

Minimum door size: 7" X 7"

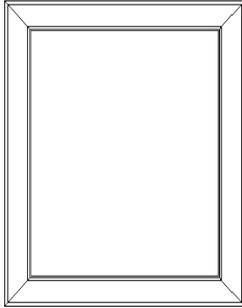
NOTE: A 5 piece matching drawer front is available as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

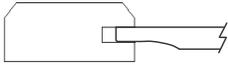
GLENDALE FLAT



3/4" solid wood, miter door frame and solid wood center panel

2 1/16" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-10605

Door outside edge shape: V2

Door inside edge shape: CRP-10605

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

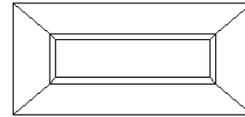
Drawer outside edge shape: V2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

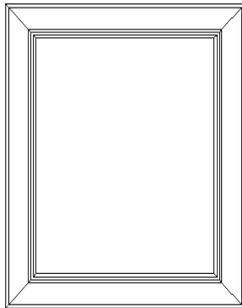
Minimum door size: 5 3/8" X 5 3/8"

NOTE: A 5 piece matching drawer head is available as an upcharge.



Optional 5 piece drawer head

GLENDALE RAISED



3/4" solid wood, miter door frame and solid wood center panel

2 1/16" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-10605

Door outside edge shape: V2

Door inside edge shape: CRP-10605

Door panel profile: CHAMFER

Drawer head: SLAB

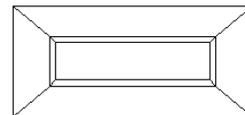
Drawer outside edge shape: V2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 5 3/8" X 5 3/8"

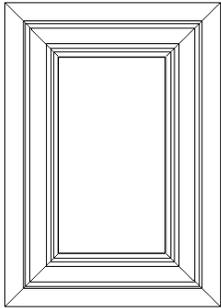
NOTE: A 5 piece matching drawer head is available as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

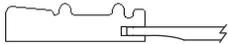
HAMILTON FLAT



3/4" solid wood, miter door frame and solid wood center panel

2 15/16" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard slab drawer profile with L059 edge

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-10318

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

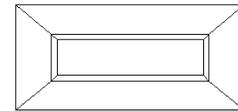
Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

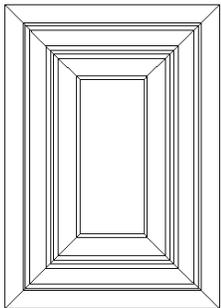
Minimum door size: 7 7/8" X 7 7/8"

NOTE: A 5 piece drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

HAMILTON RAISED



3/4" solid wood, miter door frame and solid wood center panel

2 15/16" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard slab drawer profile with L059 edge

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-10318

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: M-BEAD

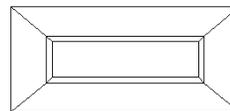
Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

Minimum door size: 8 3/4" X 8 3/4"

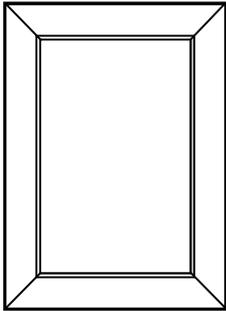
NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge. A 5 piece raised center panel is available provided min. size of 6 3/8" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay.



Optional 5 piece drawer head

DOOR STYLE DETAILS

HAMPTON

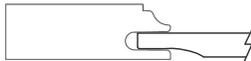


3/4" solid wood, miter
door frame and solid
wood center panel

3" stiles and rails

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: MR65RP(3)
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: SEMI-OVERLAY (CONCEALED)
 FULL OVERLAY (CONCEALED)



Inside edge profile

Minimum door size: 8 7/8" X 8 7/8"

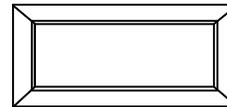


3/4" flat slab solid
wood drawer head

NOTE: A 5 piece drawer head with flat center panel is available, with narrower stiles and rails, as an upcharge, if a minimum height of 6 3/4" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay. Smaller sizes may be available by special request only.

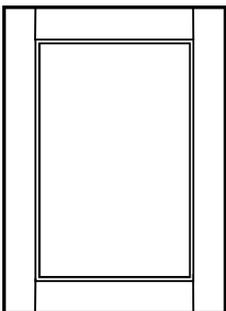


Standard edge profile
(door / drawer)



Optional 5 piece drawer head

HAMPTON MT

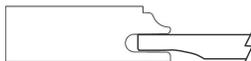


3/4" solid wood,
mortis and tenon door
frame and solid wood
center panel

3" stiles and rails

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: 301(3)
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available



Inside edge profile

Minimum door size: 8 3/4" X 8 3/4"

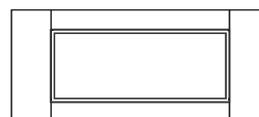


3/4" flat slab solid
wood drawer head

NOTE: A matching 5 piece drawer head with flat center panel is available, with narrower rails, as an upcharge.



Standard edge profile
(door / drawer)

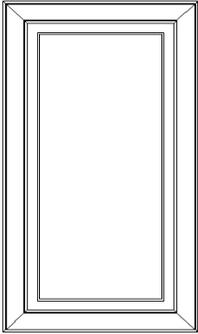


Optional 5 piece drawer head

DOOR STYLE DETAILS

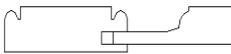
HANOVER

For Hanover door with "flat" center panel, see *Ramsey door design*.



3/4" solid wood, miter door frame and solid wood center panel

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-10827

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: M-BEAD

Drawer head: SLAB

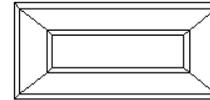
Drawer outside edge shape: 5-PIECE: N/A, SLAB: 297

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 7 1/2" X 7 1/2"

NOTE: A 5 piece matching drawer head with flat center panel is available, with narrower stiles and rails as an upcharge. A 5 piece raised center panel is available only upon request, with frame widths to match door provided min. size of 6 3/4" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay.



Optional 5 piece drawer head



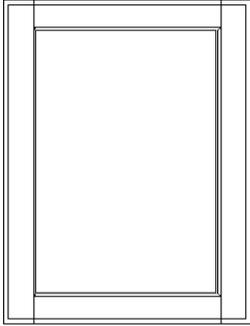
NOTES

DOOR STYLE DETAILS

HEARTLAND FLAT

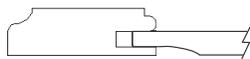
Compliments the Sunrise and Summit door styles

STANDARD CONFIGURATION



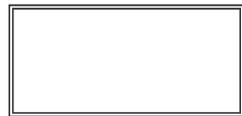
3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: C-2
Door inside edge shape: REGULAR
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: C-2
Hinge: All hinging options available



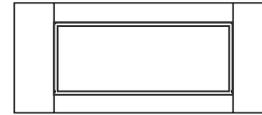
Inside edge profile

Minimum door size: 7" X 7"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

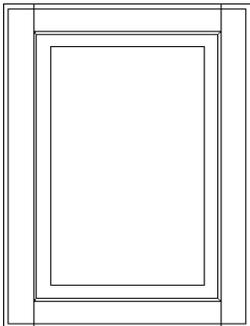


Standard edge profile
(door / drawer)

HEARTLAND RAISED

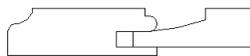
Compliments the Sunrise and Summit door styles

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: C-2
Door inside edge shape: REGULAR
Door panel profile: SLANT
Drawer head: SLAB
Drawer outside edge shape: C-2
Hinge: All hinging options available



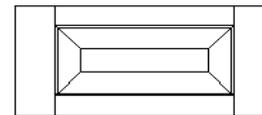
Inside edge profile

Minimum door size: 7 1/2" X 7 1/2"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head



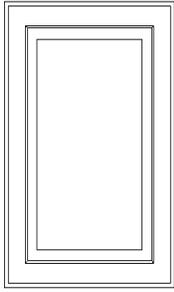
Standard edge profile
(door / drawer)

DOOR STYLE DETAILS

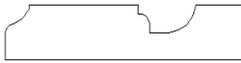
HEARTLAND - MDF

Compliments the Sunrise MDF and Summit MDF door styles

STANDARD CONFIGURATION



3/4" MDF door with routed, raised panel profile



Inside edge profile



3/4" MDF flat slab drawer head



Standard edge profile (door / drawer)

****Wear sanded finishes are not available on this door design. See finish pages for more information.**

Price level: LEVEL 1

Door style: 10SQ3

Door outside edge shape: LC-2

Door inside edge shape: N/A

Door panel profile: N/A

Drawer head: SLAB

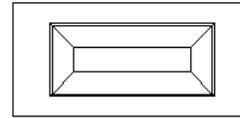
Drawer outside edge shape: LC-2

Hinge: SEMI-OVERLAY (CONCEALED)

FULL OVERLAY (CONCEALED)

Minimum door size: 7 5/8" X 7 5/8"

NOTE: A matching drawer head is available with narrower top and bottom rails as an upcharge.

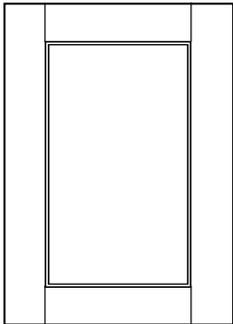


Optional 5 piece drawer head

HERITAGE

Available with Weathered Grain finish

STANDARD CONFIGURATION



3/4" solid wood, mortise and tenon door frame and solid wood center panel

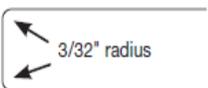
3" stiles and rails



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

Price level: LEVEL 1

Door style: CRP-10

Door outside edge shape: L-034

Door inside edge shape: F1223

Door panel profile: REVERSE G-COVE

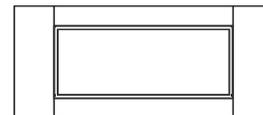
Drawer head: SLAB

Drawer outside edge shape: L-034

Hinge: All hinging options available

Minimum door size: 8" X 8"

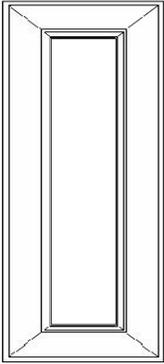
NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

HIGHLAND FLAT



3/4" solid wood, miter door frame and solid wood center panel

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-10533

Door outside edge shape: PRS-2

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

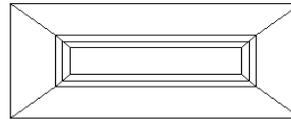
Drawer outside edge shape: PRS-2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

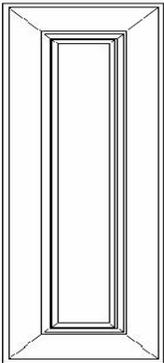
Minimum door size: 7" X 7"

NOTE: A 5 piece matching drawer head is available as an upcharge.



Optional 5 piece drawer head

HIGHLAND RAISED

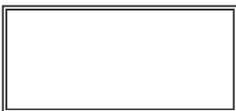


3/4" solid wood, miter door frame and solid wood center panel

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-10533

Door outside edge shape: PRS-2

Door inside edge shape: N/A

Door panel profile: SLANT

Drawer head: SLAB

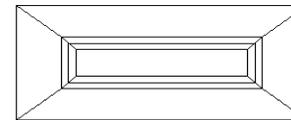
Drawer outside edge shape: PRS-2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 7 1/2" X 7 1/2"

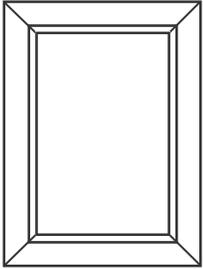
NOTE: A 5 piece matching drawer head is available as an upcharge. Larger drawer fronts like lower drawers on 3 drawer bases or 4 drawer bases can have raised panel to match door provided min. size of 7 1/2" is met.



Optional 5 piece drawer head

DOOR STYLE DETAILS

HILLSBRAD



3/4" solid wood, miter door frame and solid wood center panel

2 3/4" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: HILLSBRAD

Door outside edge shape: MACHINE

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

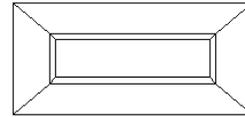
Drawer outside edge shape: MACHINE

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 7 1/2" X 7 1/2"

NOTE: A 5 piece matching drawer head is available with narrower stiles and rails as an upcharge.



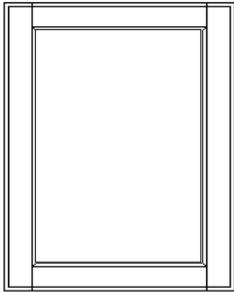
Optional 5 piece drawer head

DOOR STYLE DETAILS

HOMELAND FLAT

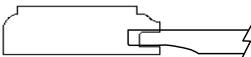
Compliments the Eclipse door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: PRS-2
Door inside edge shape: OGEE
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: PRS-2
Hinge: All hinging options available



Inside edge profile

Minimum door size: 7" X 7"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Standard edge profile
(door / drawer)

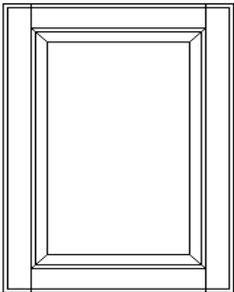


Optional 5 piece drawer head

HOMELAND RAISED

Compliments the Eclipse door style

STANDARD CONFIGURATION



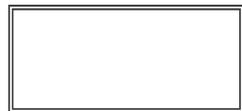
3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: PRS-2
Door inside edge shape: OGEE
Door panel profile: RM-RAISE
Drawer head: SLAB
Drawer outside edge shape: PRS-2
Hinge: All hinging options available



Inside edge profile

Minimum door size: 7 1/2" X 7 1/2"

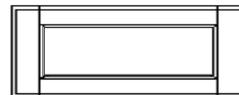


3/4" flat slab solid
wood drawer head

NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge. A 5 piece raised panel drawer front is available provided a minimum height of 5 7/8" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay or semi-overlay concealed.



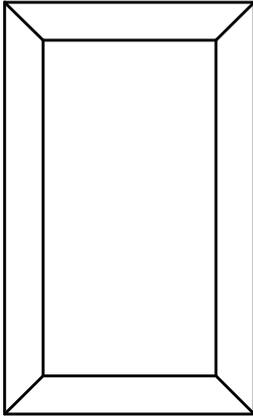
Standard edge profile
(door / drawer)



Optional 5 piece drawer head

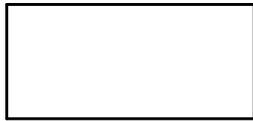
DOOR STYLE DETAILS

LAKELAND



3/4" solid wood, miter door frame and solid wood center panel

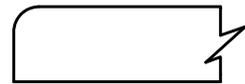
Rustic species will have only a 'knotty' center panel with standard grade framing.



3/4" flat slab solid wood drawer head



Inside edge profile



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: LAKELAND

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

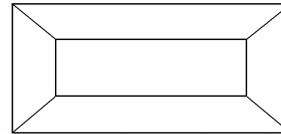
Drawer outside edge shape: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

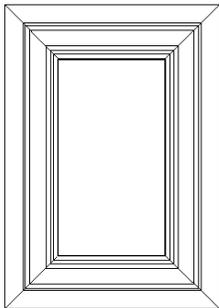
Minimum door size: 6 3/4" X 6 3/4"

NOTE: A 5 piece matching drawer head is available as an upcharge.



Optional 5 piece drawer head

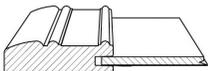
LAPORTE



3/4" solid wood, miter door frame with 1/4" veneer, flat center panel

2 15/16" stiles and rails

Not available in Quarter Sawn White Oak, Rustic Alder or Rustic Hickory



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: TW10946

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: N/A (FLAT)

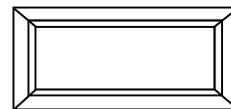
Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L362

Hinge: SEMI-OVERLAY (CONCEALED FULL OVERLAY (CONCEALED))

Minimum door size: 6 1/4" X 6 1/4"

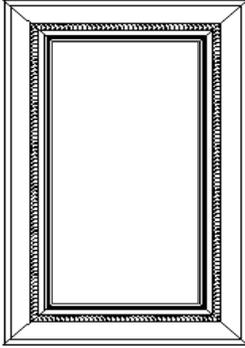
NOTE: A 5 piece drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

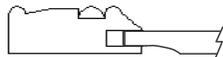
LASALLE FLAT



3/4" solid wood, miter door frame and solid wood center panel

2 7/8" stiles and rails

Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard door edge profile

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: LASALLE

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

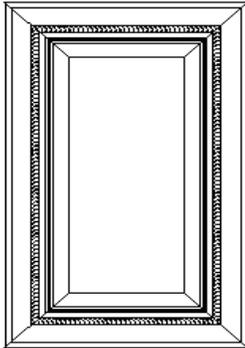
Minimum door size: 7 3/4" X 7 3/4"

NOTE: 5 piece matching drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

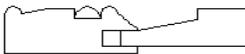
LASALLE RAISED



3/4" solid wood, miter door frame and solid wood center panel

2 7/8" stiles and rails

Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard door edge profile

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: LASALLE

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: SLANT

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

Minimum door size: 8 7/16" X 8 7/16"

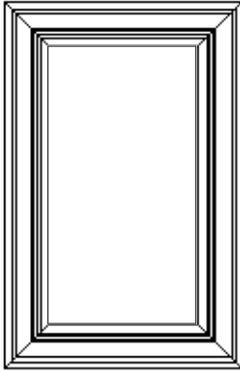
NOTE: 5 piece flat drawer head with narrower stiles and rails is available as an upcharge. A 5 piece raised center panel is available provided min. size of 6 3/4" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay.



Optional 5 piece drawer head

DOOR STYLE DETAILS

LINCOLN FLAT



3/4" solid wood, miter door frame and solid wood center panel

2 11/16" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard slab drawer profile with L059 edge

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-1420

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

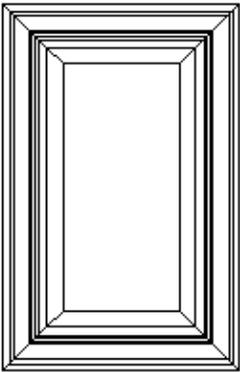
Minimum door size: 7 3/8" X 7 3/8"

NOTE: A 5 piece matching drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

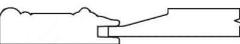
LINCOLN RAISED



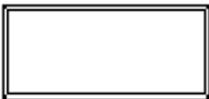
3/4" solid wood, miter door frame and solid wood center panel

2 11/16" stiles and rails

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



Standard slab drawer profile with L059 edge

STANDARD CONFIGURATION

Price level: LEVEL 2

Door style: CRP-1420

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: SLANT

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: L059

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 8 1/4" X 8 1/4"

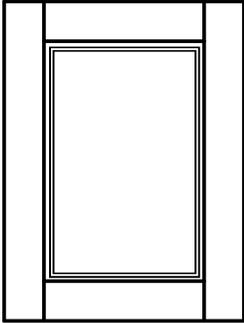
NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge. Larger drawer fronts like lower drawers on 3 drawer bases or 4 drawer bases can have raised panel to match door provided min. size of 7" is met.



Optional 5 piece drawer head

DOOR STYLE DETAILS

LUNA

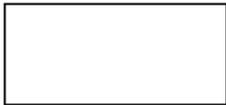


3/4" solid wood, mortise and tenon door frame with 1/4" veneer, flat center panel

Rustic species will have only 'knotty' framing with standard grade center panel.



Inside edge profile



3/4" flat slab solid wood drawer head



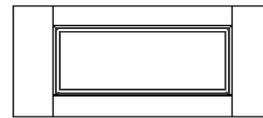
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: 401AM w/ V-87 applied molding
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: SEMI-OVERLAY (CONCEALED)
 FULL OVERLAY (CONCEALED)

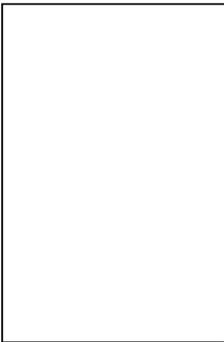
Minimum door size: 7 1/4" X 6 1/2"

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails, as an upcharge.



Optional 5 piece drawer head

MADRID



Veneer** slab door with 3/4" thick substrate. Cherry, Maple, Red Oak, and Walnut are 'plain sliced'. White Oak is 'quarter flake'.

Not available in Red Birch, Red Grandis, Rustic Alder, Hickory, or Rustic Hickory



Standard edge profile (door / drawer)



3/4" thick veneer slab drawer head

****Doors with a painted finish will be not be wood veneered. The outside edges of this all MDF, painted door may vary slightly from the wood veneer door.**

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: MADRID
 Door outside edge shape: AS SHOWN
 Door inside edge shape: AS SHOWN
 Door panel profile: AS SHOWN
 Drawer head: SLAB
 Drawer outside edge shape: AS SHOWN
 Hinge: SEMI-OVERLAY (CONCEALED)
 FULL OVERLAY (CONCEALED)

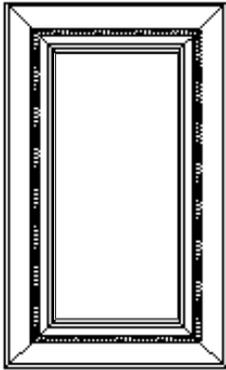
Minimum door size: 6" X 6"

NOTES

- Semi-overlay knife (SOLK) and lipped knife (SOL LIP) hinging not available.
- Due to minimum available sizes SOL-C reveals may differ slightly from standard.
- Frame only and mullion doors have a minimum size of 7" X 7" and have 2 1/4" stiles and rails.
- This style door is not available in Premium grade.
- Routed fingerpulls are not available.
- Wear sanded finishes are not available on this door design. See finish pages for more information.

DOOR STYLE DETAILS

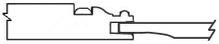
MARQUIS FLAT



3/4" solid wood, miter door frame and solid wood center panel

2 15/16" stiles and rails

Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: MARQUIS

Door outside edge shape: C-2

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

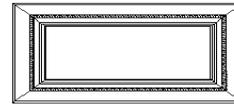
Drawer head: SLAB

Drawer outside edge shape: C-2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

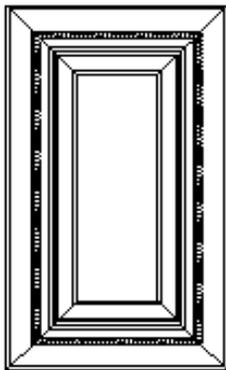
Minimum door size: 7 7/8" X 7 7/8"

NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

MARQUIS RAISED



3/4" solid wood, miter door frame and solid wood center panel

2 15/16" stiles and rails

Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: MARQUIS

Door outside edge shape: C-2

Door inside edge shape: N/A

Door panel profile: LOUIS XIII

Drawer head: SLAB

Drawer outside edge shape: C-2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
FULL OVERLAY (CONCEALED)

Minimum door size: 8 7/8" X 8 7/8"

NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge. Larger drawer fronts like lower drawers on 3 drawer bases or 4 drawer bases can have raised panel to match door provided min. size of 7" is met.

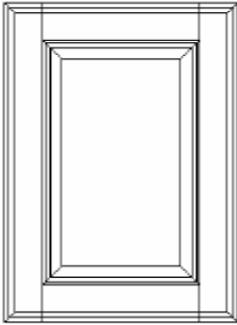


Optional 5 piece drawer head

DOOR STYLE DETAILS

MEADOWVIEW

For Meadowview door with "flat" center panel, see *Fairfield* door design.



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

3 3/8" stiles and rails

Routed fingerpulls
are not available with
the E2 edge profile.



Inside edge profile



3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: CRP-10

Door outside edge shape: E-2

Door inside edge shape: F877

Door panel profile: SLANT

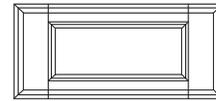
Drawer head: SLAB

Drawer outside edge shape: E-2

Hinge: All hinging options available **except**
for SOLK LIPPED

Minimum door size: 9 5/8" X 9 5/8"

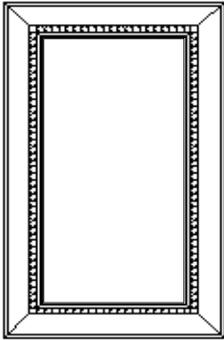
NOTE: A 5 piece flat drawer head is available with narrower top and bottom rails as an upcharge. A 5 piece raised panel drawer front is available provided a minimum height of 6" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay. All 5pc drawer fronts 10" or more in height will have 3 3/8" top and bottom rails.



Optional 5 piece drawer head

DOOR STYLE DETAILS

MONACO FLAT



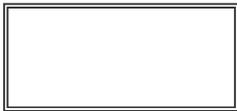
3/4" solid wood, miter door frame and solid wood center panel

2 11/16" stiles and rails

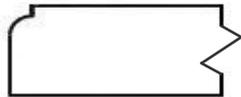
Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, Red Oak or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: MONACO

Door outside edge shape: PRS-2

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

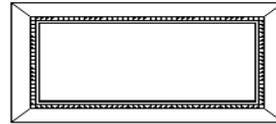
Drawer outside edge shape: PRS-2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

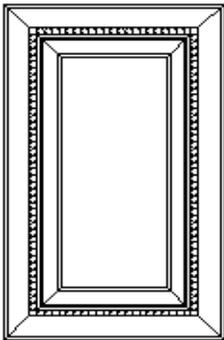
Minimum door size: 7 3/8" X 7 3/8"

NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

MONACO RAISED



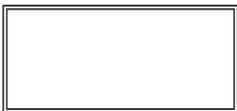
3/4" solid wood, miter door frame and solid wood center panel

2 11/16" stiles and rails

Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, Red Oak or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: MONACO

Door outside edge shape: PRS-2

Door inside edge shape: N/A

Door panel profile: M-BEAD

Drawer head: SLAB

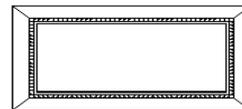
Drawer outside edge shape: PRS-2

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 8 1/4" X 8 1/4"

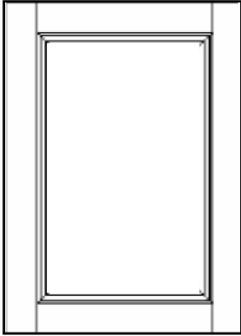
NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge. Larger drawer fronts like lower drawers on 3 drawer bases or 4 drawer bases can have raised panel to match door provided min. size of 7" is met.



Optional 5 piece drawer head

DOOR STYLE DETAILS

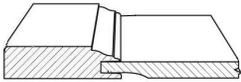
MONROE FLAT



3/4" solid wood, mortise and tenon door frame and solid wood center panel
2 3/4" stiles and rails

STANDARD CONFIGURATION

Price level: LEVEL 1
Door style: CRP10
Door outside edge shape: L-1160
Door inside edge shape: ELITE
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: L-1160
Hinge: All hinging options available



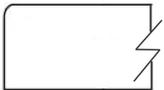
Inside edge profile

Minimum door size: 7 7/8" X 7 7/8"



3/4" flat slab solid wood drawer head

NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge. All 5pc drawer fronts 10" or more in height will have 2 3/4" top and bottom rails.

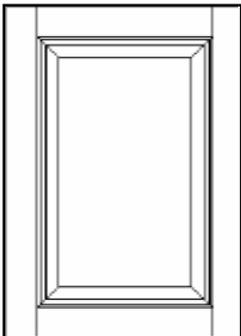


Standard edge profile (door / drawer)



Optional 5 piece drawer head

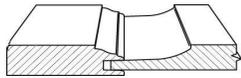
MONROE RAISED



3/4" solid wood, mortise and tenon door frame and solid wood center panel
2 3/4" stiles and rails

STANDARD CONFIGURATION

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: L-1160
Door inside edge shape: ELITE
Door panel profile: P-602 (5PC DRW: G-COVE)
Drawer head: SLAB
Drawer outside edge shape: L-1160
Hinge: All hinging options available



Inside edge profile

Minimum door size: 9" X 9"



3/4" flat slab solid wood drawer head

NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge. A 5 piece raised panel drawer front is available provided a minimum height of 5 7/8" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay or semi-overlay concealed. All 5pc drawer fronts 10" or more in height will have 2 3/4" top and bottom rails.



Standard edge profile (door / drawer)



Optional 5 piece drawer head

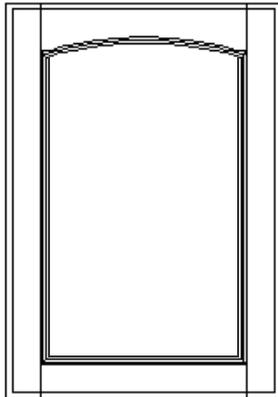


NOTES

DOOR STYLE DETAILS

NEOGA RIDGE ARCHED FLAT

Compliments the Neoga Ridge door style

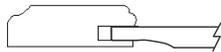


3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: CRP-30
 Door outside edge shape: C-2
 Door inside edge shape: F877
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: C-2
 Hinge: All hinging options available

Minimum door size: 8 1/4" X 8"



Inside edge profile

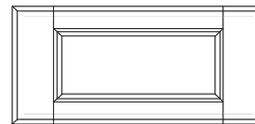


3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

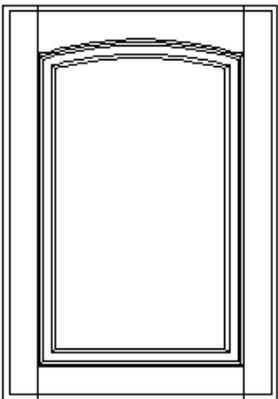
NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge.



Optional 5 piece drawer head

NEOGA RIDGE ARCHED RAISED

Compliments the Neoga Ridge door style

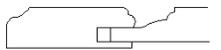


3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: CRP-30
 Door outside edge shape: C-2
 Door inside edge shape: F877
 Door panel profile: M-BEAD
 Drawer head: SLAB
 Drawer outside edge shape: C-2
 Hinge: All hinging options available

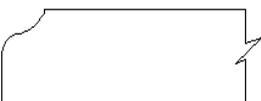
Minimum door size: 8 1/4" X 8 1/2"



Inside edge profile

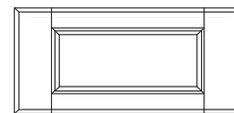


3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge. A 5 piece raised panel drawer front is available provided a minimum height of 6" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay.



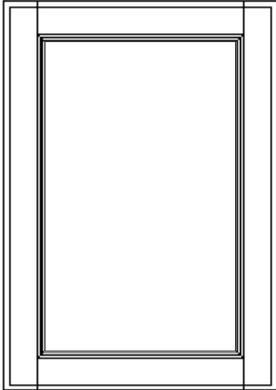
Optional 5 piece drawer head

DOOR STYLE DETAILS

NEOGA RIDGE FLAT

Compliments the Neoga Ridge Arched door style

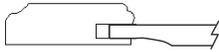
STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: C-2
Door inside edge shape: F877
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: C-2
Hinge: All hinging options available

Minimum door size: 7" X 7"



Inside edge profile

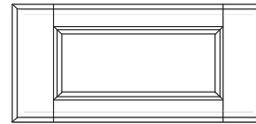


3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge.

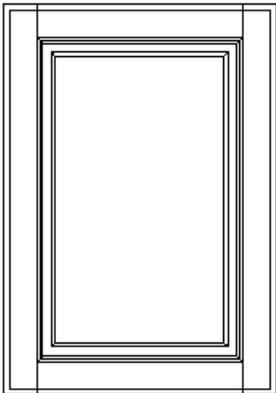


Optional 5 piece drawer head

NEOGA RIDGE RAISED

Compliments the Neoga Ridge Arched door style

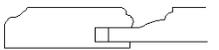
STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: C-2
Door inside edge shape: F877
Door panel profile: M-BEAD
Drawer head: SLAB
Drawer outside edge shape: C-2
Hinge: All hinging options available

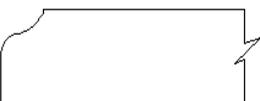
Minimum door size: 7 1/2" X 7 1/2"



Inside edge profile

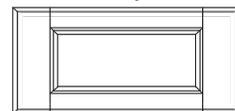


3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

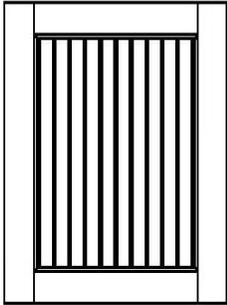
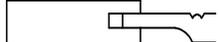
NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge. A 5 piece raised panel drawer front is available provided a minimum height of 6" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay.



Optional 5 piece drawer head

DOOR STYLE DETAILS

NEWPORT **NOT available with some Maple finishes, see finish list**




3/4" solid wood, mortise and tenon door frame and solid wood center panel

Inside edge profile

Grooved center panel with G012 routing, spaced 1 1/2" apart

3/4" flat slab solid wood drawer head

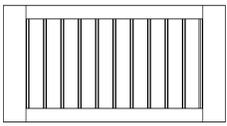
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: CRP-10
 Door outside edge shape: MACHINE
 Door inside edge shape: SQUARE
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available

Minimum door size: 7" X 7"

NOTE: A 5 piece matching drawer head with narrower top and bottom rails is available as an upcharge.

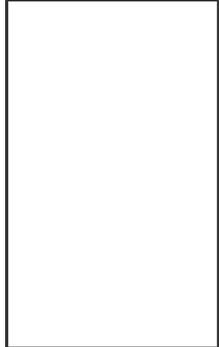


Optional 5 piece drawer head

PLAINFIELD

Available with Weathered Grain finish

STANDARD CONFIGURATION





3/4" solid wood, batten door

3/4" flat slab solid wood drawer head

Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: FLUSH BATTEN
 Door outside edge shape: L-149
 Door inside edge shape: N/A
 Door panel profile: N/A
 Drawer head: SLAB
 Drawer outside edge shape: L-149
 Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
 FULL OVERLAY (CONCEALED)

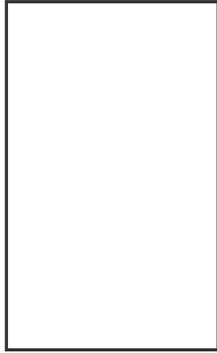
Minimum door size: 6" X 7 1/2"

NOTE: All 2-door cabinets will have a dust strip attached to the left door as standard. If specified, the dust strip may be located on the right door. A fixed center stile may be used on all 2-door cabinets in place of the dust strip, without an upcharge for this door style, if specified when order is placed.

Frame only and mullion doors will have 2 5/16" stiles and rails with a Square inside frame bead.

DOOR STYLE DETAILS

PLAINFIELD MDF



3/4" MDF slab door



3/4" MDF flat slab drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

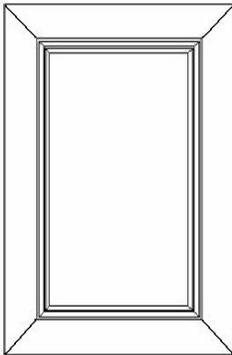
Price level: LEVEL 1
 Door style: MDF SLAB
 Door outside edge shape: L-149
 Door inside edge shape: N/A
 Door panel profile: N/A
 Drawer head: MDF SLAB
 Drawer outside edge shape: L-149
 Hinge: SEMI-OVERLAY (CONCEALED)
 FULL OVERLAY (CONCEALED)

Minimum door size: 6" X 7 1/2"

NOTE: Frame only and mullion doors will have 2 5/16" wide framing with a Square inside frame bead.

***Wear sanded finishes are not available on this door design. See finish pages for more information.**

PRAIRIE



3/4" solid wood, miter door frame with 9/16" veneer flat center panel

Only available in Cherry, Maple, Red Oak, and Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



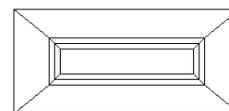
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: TW-10522
 Door outside edge shape: L-149
 Door inside edge shape: TW-10522
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: L-149
 Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
 FULL OVERLAY (CONCEALED)

Minimum door size: 5 1/4" X 5 1/4"

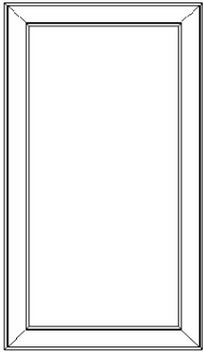
NOTE: A 5 piece matching drawer head is available as an upcharge.



Optional 5 piece drawer head

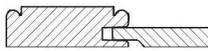
DOOR STYLE DETAILS

RAMSEY



3/4" solid wood, miter door frame and solid wood center panel

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile



3/4" flat slab solid wood drawer head



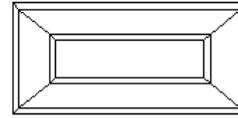
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2
 Door style: CRP-10827
 Door outside edge shape: N/A
 Door inside edge shape: N/A
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: 5-PIECE: N/A, SLAB: 297
 Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)
 FULL OVERLAY (CONCEALED)

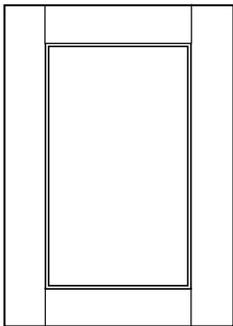
Minimum door size: 7" X 7"

NOTE: A 5 piece matching drawer head with narrower stiles and rails is available as an upcharge.



Optional 5 piece drawer head

RODERA



3/4" solid wood, mortise and tenon door frame and solid wood center panel

3" stiles and rails



Inside edge profile



3/4" flat slab solid wood drawer head



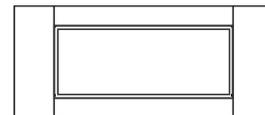
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: CRP-10
 Door outside edge shape: L-1160
 Door inside edge shape: F005
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: L-1160
 Hinge: All hinging options available

Minimum door size: 8" X 8"

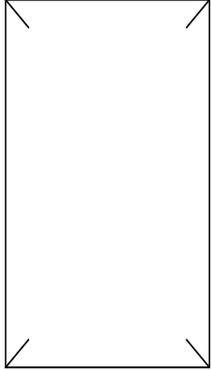
NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

DOOR STYLE DETAILS

SARDINIA

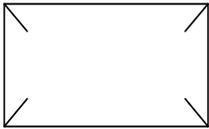


Veneer** slab door with 3/4" thick substrate. Cherry, Maple, Red Oak, and Walnut are 'plain sliced'. White Oak is 'quarter flake'.

Not available in Red Birch, Red Grandis, Rustic Alder, Hickory, or Rustic Hickory



Standard edge profile (door / drawer)



3/4" thick veneer slab drawer head

****Doors with a painted finish will be not be wood veneered. The outside edges of this all MDF, painted door may vary slightly from the wood veneer door.**

STANDARD CONFIGURATION

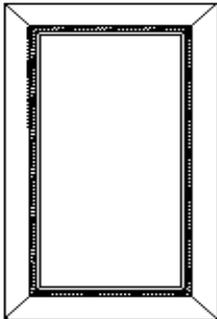
Price level: LEVEL 1
 Door style: SARDINIA
 Door outside edge shape: AS SHOWN
 Door inside edge shape: AS SHOWN
 Door panel profile: AS SHOWN
 Drawer head: SLAB
 Drawer outside edge shape: AS SHOWN
 Hinge: SEMI-OVERLAY (CONCEALED)
 FULL OVERLAY (CONCEALED)

Minimum door size: 6" X 6"

NOTES

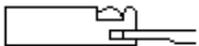
- Semi-overlay knife (SOLK) and lipped knife (SOL LIP) hinging not available.
- Due to minimum available sizes SOL-C reveals may differ slightly from standard.
- Frame only and mullion doors have a minimum size of 7" X 7" and have 2 1/4" stiles and rails.
- This style door is not available in Premium grade.
- Routed fingerpulls are not available.
- Wear sanded finishes are not available on this door design. See finish pages for more information.

SAXONY



3/4" solid wood, miter door frame and solid wood center panel

Not available in Hickory, Quarter Sawn White Oak, Rustic Alder, Rustic Hickory, or Walnut



Inside edge profile



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE
 Door style: SAXONY
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: SEMI-OVERLAY (CONCEALED)
 OR KNIFE)
 FULL OVERLAY (CONCEALED)

Minimum door size: 7 1/2" X 7 1/2"

NOTE: A 5 piece flat drawer head with narrower stiles and rails is available as an upcharge.



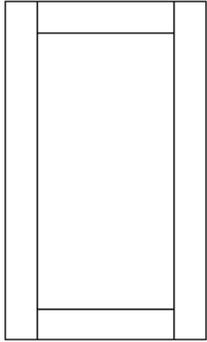
Optional 5 piece drawer head

DOOR STYLE DETAILS

SHAKER

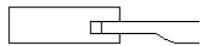
Available with Weathered Grain finish

STANDARD CONFIGURATION



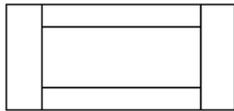
3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: MACHINE
Door inside edge shape: SQUARE
Door panel profile: REVERSE G-COVE
Drawer head: 5 PIECE
Drawer outside edge shape: MACHINE
Hinge: All hinging options available



Inside edge profile

Minimum door size: 7" X 7"



5-piece drawer head
is standard

NOTE: A 5 piece matching drawer head with narrower top and bottom rails is standard. May also request slab drawer fronts for no upcharge.



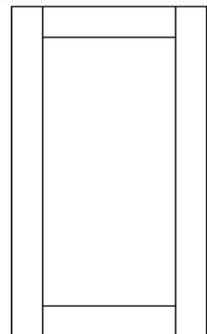
Standard edge profile
(door / drawer)



Optional slab drawer head

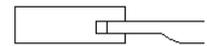
SHAKER MDF 5PC

STANDARD CONFIGURATION



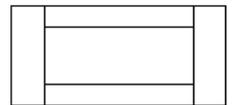
3/4" 5-piece MDF
mortise and tenon
door frame with
MDF center panel

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: L-034
Door inside edge shape: SQUARE (EASED)
Door panel profile: REVERSE G-COVE
Drawer head: MDF 5PC
Drawer outside edge shape: L-034
Hinge: SEMI-OVERLAY (CONCEALED)
FULL OVERLAY (CONCEALED)



Inside edge profile

Minimum door size: 7 1/2" X 7 1/2"



3/4" 5-piece MDF
mortise and tenon flat
panel drawer head is
standard

NOTE: A matching drawer head with narrower top and bottom rails is standard. May also request slab drawer fronts for no upcharge.



Standard edge profile
(door / drawer)



Optional slab drawer head

****Wear sanded finishes are not available on this door design. See finish pages for more information.**

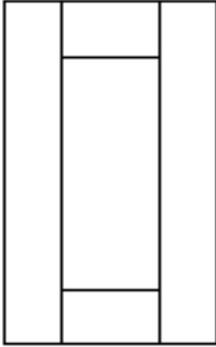
DOOR STYLE DETAILS

SH-MEDIUM

(SHAKER, MEDIUM WIDTH STILES AND RAILS)

Available with Weathered Grain finish

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

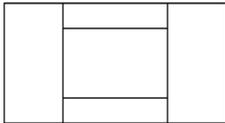
3" stiles and rails

Price level: LEVEL 1
Door style: CRP-10
Door outside edge shape: MACHINE
Door inside edge shape: SQUARE
Door panel profile: REVERSE G-COVE
Drawer head: 5-PIECE
Drawer outside edge shape: MACHINE
Hinge: All hinging options available



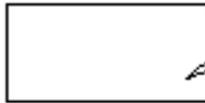
Inside edge profile

Minimum door size: 8" X 8"



5-piece drawer
head is standard

NOTE: A 5 piece matching drawer head is standard. Those smaller than 8" in height will have 1 1/2" top and bottom rails. All 5pc drawer fronts 10" or more in height will have 3" top and bottom rails. May also request slab drawer fronts for no upcharge.



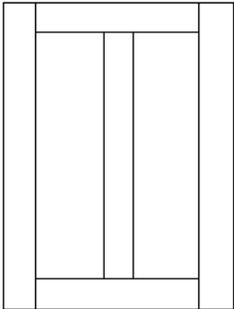
Standard edge profile
(door / drawer)



Optional slab drawer head

SHELDON

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and solid
wood center panel

2 5/16" wide stiles
and rails with 2 1/2"
center stile

Price level: LEVEL 2
Door style: SHELDON
Door outside edge shape: MACHINE
Door inside edge shape: N/A
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: MACHINE
Hinge: All hinging options available



Inside edge profile

Minimum door size: 11 3/8"w X 6 3/4"h (See Shaker door design for widths below 11 3/8")

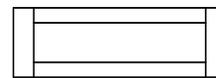


3/4" flat slab solid
wood drawer head

NOTE: A 5 piece matching drawer head with narrower top and bottom rails is available as an upcharge. There is not a center stile on the 5 piece drawer head.



Standard edge profile
(door / drawer)



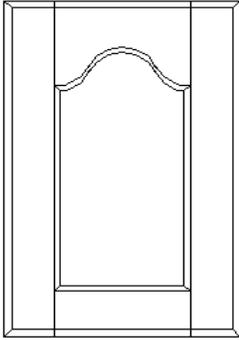
Optional 5 piece drawer head

DOOR STYLE DETAILS

SUMMIT FLAT

Compliments the Heartland door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon,
cathedral arch door
frame and solid
wood center panel

Price level: LEVEL 1

Door style: CRP-20

Door outside edge shape: C-2

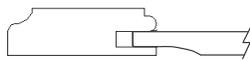
Door inside edge shape: REGULAR

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: C-2

Hinge: All hinging options available



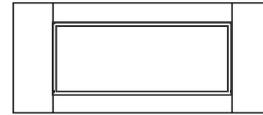
Inside edge profile

Minimum door size: 8 1/4" X 8 3/4"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece flat panel drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

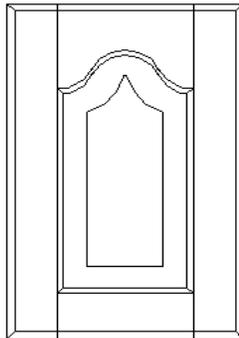


Standard edge profile
(door / drawer)

SUMMIT RAISED

Compliments the Heartland door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon,
cathedral arch door
frame and solid
wood center panel

Price level: LEVEL 1

Door style: CRP-20

Door outside edge shape: C-2

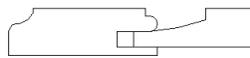
Door inside edge shape: REGULAR

Door panel profile: SLANT

Drawer head: SLAB

Drawer outside edge shape: C-2

Hinge: All hinging options available



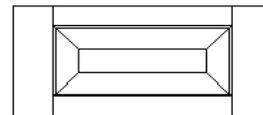
Inside edge profile

Minimum door size: 8 1/4" X 9 1/4"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece flat panel drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head



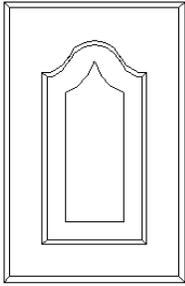
Standard edge profile
(door / drawer)

DOOR STYLE DETAILS

SUMMIT - MDF

Compliments the Heartland MDF door style

STANDARD CONFIGURATION



3/4" MDF cathedral arch door with routed, raised panel profile



Inside edge profile



3/4" MDF flat slab drawer head



Standard edge profile (door / drawer)

****Wear sanded finishes are not available on this door design. See finish pages for more information.**

Price level: LEVEL 1

Door style: 20SQ3

Door outside edge shape: LC-2

Door inside edge shape: N/A

Door panel profile: N/A

Drawer head: SLAB

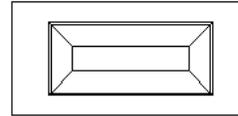
Drawer outside edge shape: LC-2

Hinge: SEMI-OVERLAY (CONCEALED)

FULL OVERLAY (CONCEALED)

Minimum door size: 8 1/4" X 9 3/8"

NOTE: A flat panel drawer head is available with narrower top and bottom rails as an upcharge.



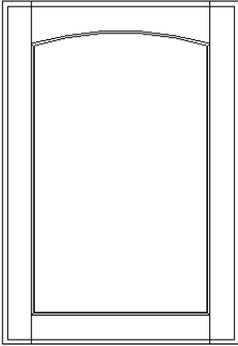
Optional 5 piece drawer head

DOOR STYLE DETAILS

SUNRISE FLAT

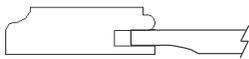
Compliments the Heartland door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon,
Roman arch door
frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-30
Door outside edge shape: C-2
Door inside edge shape: REGULAR
Door panel profile: REVERSE G-COVE
Drawer head: SLAB
Drawer outside edge shape: C-2
Hinge: All hinging options available



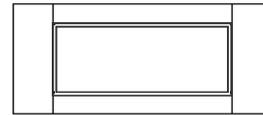
Inside edge profile

Minimum door size: 8 1/4" X 8"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece flat panel drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

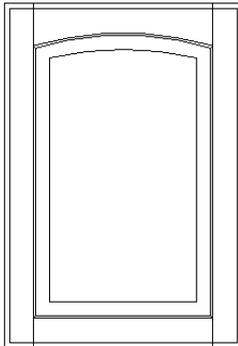


Standard edge profile
(door / drawer)

SUNRISE RAISED

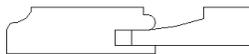
Compliments the Heartland door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon,
Roman arch door
frame and solid
wood center panel

Price level: LEVEL 1
Door style: CRP-30
Door outside edge shape: C-2
Door inside edge shape: REGULAR
Door panel profile: SLANT
Drawer head: SLAB
Drawer outside edge shape: C-2
Hinge: All hinging options available



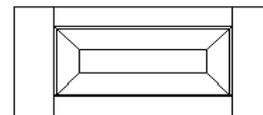
Inside edge profile

Minimum door size: 8 1/4" X 8 1/2"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece flat panel drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head



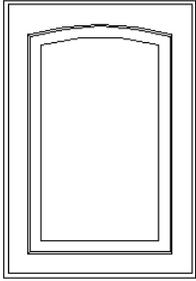
Standard edge profile
(door / drawer)

DOOR STYLE DETAILS

SUNRISE - MDF

Compliments the Heartland MDF door style

STANDARD CONFIGURATION



3/4" MDF Roman arch door with routed, raised panel

Price level: LEVEL 1

Door style: 30SQ3

Door outside edge shape: LC-2

Door inside edge shape: N/A

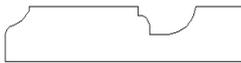
Door panel profile: N/A

Drawer head: SLAB

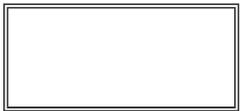
Drawer outside edge shape: LC-2

Hinge: SEMI-OVERLAY (CONCEALED)

FULL OVERLAY (CONCEALED)



Inside edge profile



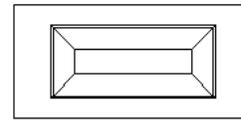
3/4" MDF flat slab drawer head

Minimum door size: 8 1/4" X 8 1/2"



Standard edge profile (door / drawer)

NOTE: A flat panel drawer head is available with narrower top and bottom rails as an upcharge.

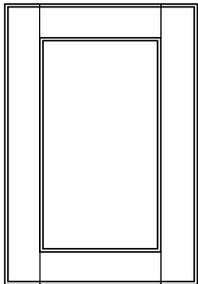


Optional 5 piece drawer head

****Wear sanded finishes are not available on this door design. See finish pages for more information.**

THOMPSON

STANDARD CONFIGURATION



3/4" solid wood, mortise and tenon door frame and solid wood center panel

Price level: LEVEL 1

Door style: CRP-10

Door outside edge shape: V-2

Door inside edge shape: FB472

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: V-2

Hinge: All hinging options available



Inside edge profile

Minimum door size: 7 3/8" X 7 3/8"

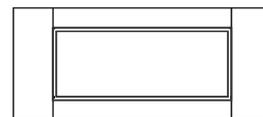


3/4" flat slab solid wood drawer head

NOTE: A 5 piece flat panel drawer head is available with narrower top and bottom rails as an upcharge.



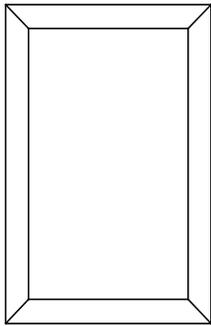
Standard edge profile (door / drawer)



Optional 5 piece drawer head

DOOR STYLE DETAILS

VALLETTA

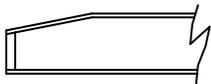


Veneer** slab door with 3/4" thick substrate. Cherry, Maple, Red Oak, and Walnut are 'plain sliced'. White Oak is 'quarter flake'.

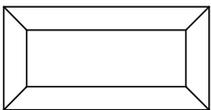
Not available in Red Birch, Red Grandis, Rustic Alder, Hickory, or Rustic Hickory

STANDARD CONFIGURATION

Price level: LEVEL 1
 Door style: VALLETTA
 Door outside edge shape: AS SHOWN
 Door inside edge shape: AS SHOWN
 Door panel profile: AS SHOWN
 Drawer head: SLAB
 Drawer outside edge shape: AS SHOWN
 Hinge: SEMI-OVERLAY (CONCEALED)
 FULL OVERLAY (CONCEALED)



Standard edge profile (door / drawer)



3/4" thick veneer slab drawer head

Minimum door size: 6" X 6"

NOTES

- Semi-overlay knife (SOLK) and lipped knife (SOL LIP) hinging not available.
- Due to minimum available sizes SOL-C reveals may differ slightly from standard.
- Frame only and mullion doors have a minimum size of 7" X 7" and have 2 1/4" stiles and rails.
- This style door is not available in Premium grade.
- Routed fingerpulls are not available.
- Wear sanded finishes are not available on this door design. See finish pages for more information.

****Doors with a painted finish will be not be wood veneered. The outside edges of this all MDF, painted door may vary slightly from the wood veneer door.**

VERONA

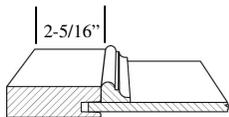


3/4" solid wood, mortise and tenon door frame with 1/4" veneer, flat center panel

Not available in Rustic Alder or Rustic Hickory

STANDARD CONFIGURATION

Price level: LEVEL 2
 Door style: VERONA
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available



Inside edge profile

Minimum door size: 7 1/4" X 7 1/4"



3/4" flat slab solid wood drawer head



Standard edge profile (door / drawer)

NOTE: A 5-piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head for FOL and SOL. Also for Inset when over 6 1/2" high.

(Top Inset 5 piece drawer front only available in Cherry, Maple and Red Oak.)



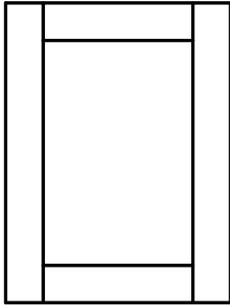
Optional 5 piece drawer head for Inset when 6 1/2" high or less. (profile view)

DOOR STYLE DETAILS

WABASH

****Upcharges apply to modify the Wabash door stile and rail widths. Please submit a Custom Door Request for this modification.****

STANDARD CONFIGURATION



3/4 solid wood, mortise and tenon door frame with solid wood center panel

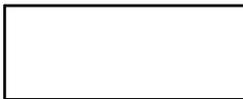
Rustic species will have only a 'knotty' center panel with standard grade framing.

Price level: LEVEL 2
 Door style: CRP-10751MT
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: REVERSE G-COVE
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available



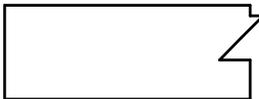
Inside edge profile

Minimum door size: 7 1/2" X 7 1/2"

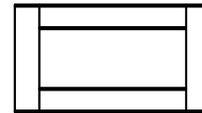


3/4" flat slab solid wood drawer front

NOTE: A 5 piece matching drawer head is available as an up-charge.



Standard edge profile (door / drawer)

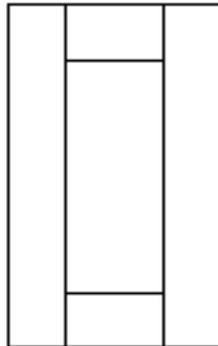


Optional 5 piece drawer head

WIDE RAIL SHAKER

Available with Weathered Grain finish

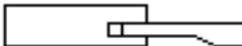
STANDARD CONFIGURATION



3/4" solid wood, mortise and tenon door frame and solid wood center panel

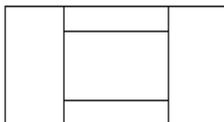
4" stiles and rails

Price level: LEVEL 1
 Door style: CRP-10
 Door outside edge shape: MACHINE
 Door inside edge shape: SQUARE
 Door panel profile: REVERSE G-COVE
 Drawer head: 5 PIECE
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available



Inside edge profile

Minimum door size: 10" X 10"



5-piece drawer head is standard

NOTE: A 5 piece matching drawer head is standard. Those smaller than 8" in height will have 1 1/2" top and bottom rails. All 5pc drawer fronts 10" or more in height will have 4" top and bottom rails. May also request slab drawer fronts.



Standard edge profile (door / drawer)



Optional slab drawer head

DOOR STYLE DETAILS

WOODRIDGE

NOT available with any painted finishes

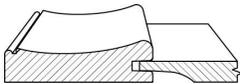


1" solid wood, miter door with frame curving to 3/4" and solid wood center panel

3 1/2" stiles and rails

Not available in Quarter Sawn White Oak

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile
3/4" flat slab solid wood drawer head



Standard edge profile (slab drawer)

PREPSP option not available.

STANDARD CONFIGURATION

Price level: LEVEL 1

Door style: WOODRIDGE

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: LC-INSET

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

FULL OVERLAY (CONCEALED)

Minimum door size: 9 1/8" x 9 1/8"

NOTE: A 5 piece flat panel drawer head is available with narrower stiles and rails as an upcharge.



Optional 5 piece drawer head

ZENITH

PREPSP option not available.

STANDARD CONFIGURATION

Price level: LEVEL 2 + \$ PER PIECE

Door style: (Conestoga's) SUMMIT

Door outside edge shape: N/A

Door inside edge shape: N/A

Door panel profile: REVERSE G-COVE

Drawer head: SLAB

Drawer outside edge shape: 5-PIECE: N/A, SLAB: MACHINE

Hinge: SEMI-OVERLAY (CONCEALED OR KNIFE)

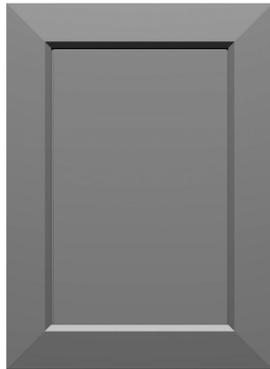
FULL OVERLAY (CONCEALED)

Minimum door size: 8 1/4" X 8 1/4"

NOTE: A 5 piece flat panel drawer head is available with narrower stiles and rails as an upcharge provided min. size of 6 1/2" is met. Standard top drawer fronts on base cabinets will only meet this size requirement if full overlay.



Optional 5 piece drawer head



1" solid wood, miter door frame beveled to 3/4" and solid wood center panel

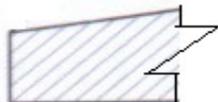
2 11/16" stiles and rails

Not available in Quarter Sawn White Oak

Rustic species will have only a 'knotty' center panel with standard grade framing.



Inside edge profile
3/4" flat slab solid wood drawer head



Standard edge profile (door / 5pc drawer)

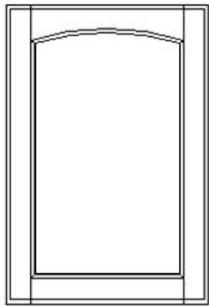
VENEERED FLAT PANEL (VFP) DOORS

Eclipse VFP..... I34	Neoga Ridge Arched VFP..... I34C
Fairfield VFP..... I34A	Shaker VFP..... I34D
Hampton VFP..... I34A	Shaker Medium VFP..... I34D
Heartland VFP..... I34B	Summit VFP..... I34E
Homeland VFP..... I34B	Sunrise VFP..... I34E
Neoga Ridge VFP..... I34C	Wide Rail Shaker VFP..... I34F

- The VFP door designs feature 1/4” flat veneered center panels only. All PREP and AMUL options are available.
- Premium wood upgrade not available.
- Rustic Alder and Rustic Hickory will have knotty framing only. The center panels will be standard grade wood.

ECLIPSE VFP

Compliments the Homeland door style.



3/4” solid wood, mortise and tenon, Roman arch door frame and 1/4” veneer center panel

***See page I34 for more VFP details**



Inside edge profile



3/4” flat slab solid wood drawer head



Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-30

Door outside edge shape: PRS-2

Door inside edge shape: OGEE

Door panel profile: N/A (FLAT)

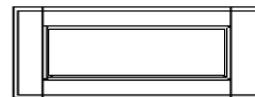
Drawer head: SLAB

Drawer outside edge shape: PRS-2

Hinge: All hinging options available

Minimum door size: 8 1/4” X 8”

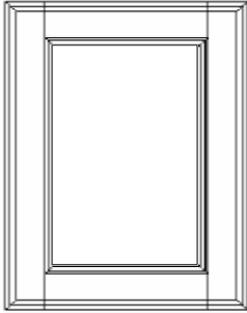
NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

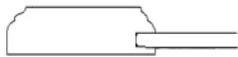
DOOR STYLE DETAILS

FAIRFIELD VFP



3/4" solid wood, mortise and tenon door frame and 1/4" veneer center panel
 3 3/8" stiles and rails
 Routed fingerpulls are not available with the E2 edge profile

***See page I34 for more VFP details**



Inside edge profile



3/4" flat slab solid wood drawer head



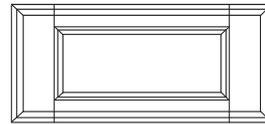
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE
 Door style: TW-10
 Door outside edge shape: E-2
 Door inside edge shape: F877
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: E-2
 Hinge: All hinging options available **except** for SOLK LIPPED

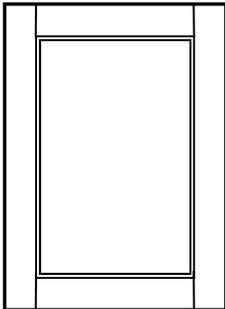
Minimum door size: 9 1/2" X 9 1/2"

NOTE: A 5 piece matching drawer head is available with 3 3/8" stiles and narrower top and bottom rails as an upcharge. All 5pc drawer fronts 10" or more in height will have 3 3/8" top and bottom rails.



Optional 5 piece drawer head

HAMPTON VFP



3/4" solid wood, mortis and tenon door frame and 1/4" veneer center panel

3" stiles and rails

***See page I34 for more VFP details**



Inside edge profile



3/4" flat slab solid wood drawer head



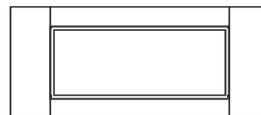
Standard edge profile (door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE
 Door style: 401(3)
 Door outside edge shape: MACHINE
 Door inside edge shape: N/A
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: MACHINE
 Hinge: All hinging options available

Minimum door size: 8 3/4" X 7"

NOTE: A matching 5 piece drawer head with flat center panel is available, with narrower rails, as an upcharge.



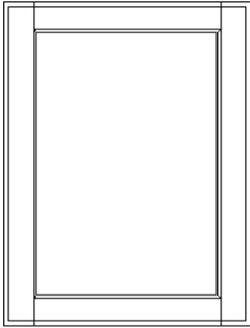
Optional 5 piece drawer head

DOOR STYLE DETAILS

HEARTLAND VFP

Compliments the Sunrise and Summit door styles

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-10

Door outside edge shape: C-2

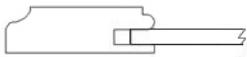
Door inside edge shape: REGULAR

Door panel profile: N/A (FLAT)

Drawer head: SLAB

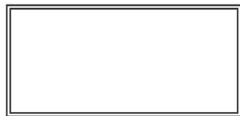
Drawer outside edge shape: C-2

Hinge: All hinging options available



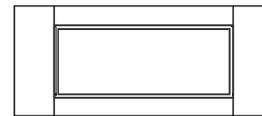
Inside edge profile

Minimum door size: 7" X 7"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

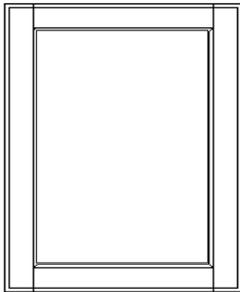


Standard edge profile
(door / drawer)

HOMELAND VFP

Compliments the Eclipse door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-10

Door outside edge shape: PRS-2

Door inside edge shape: OGEE

Door panel profile: N/A (FLAT)

Drawer head: SLAB

Drawer outside edge shape: PRS-2

Hinge: All hinging options available



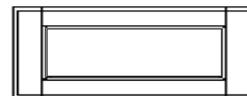
Inside edge profile

Minimum door size: 7" X 7"



3/4" flat slab solid
wood drawer head

NOTE: A 5 piece matching drawer head is available with narrower top and bottom rails as an upcharge.



Optional 5 piece drawer head

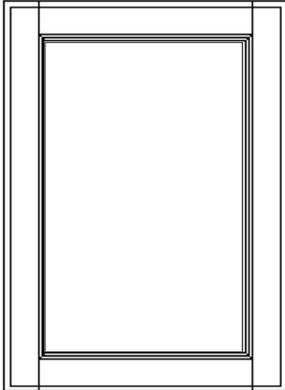


Standard edge profile
(door / drawer)

DOOR STYLE DETAILS

NEOGA RIDGE VFP

Compliments the Neoga Ridge Arched door style



3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE
 Door style: TW-10
 Door outside edge shape: C-2
 Door inside edge shape: F877
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: C-2
 Hinge: All hinging options available

Minimum door size: 7" X 7"



Inside edge profile

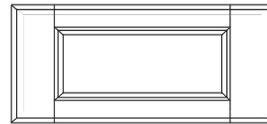


3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

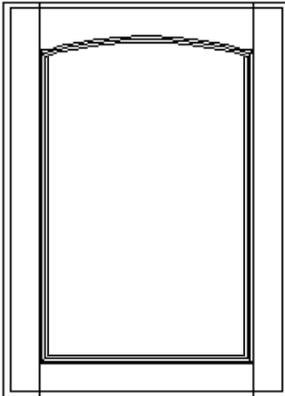
NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge.



Optional 5 piece drawer head

NEOGA RIDGE ARCHED VFP

Compliments the Neoga Ridge door style



3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**

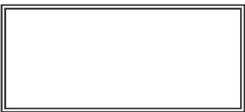
STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE
 Door style: TW-30
 Door outside edge shape: C-2
 Door inside edge shape: F877
 Door panel profile: N/A (FLAT)
 Drawer head: SLAB
 Drawer outside edge shape: C-2
 Hinge: All hinging options available

Minimum door size: 8 1/4" X 8"



Inside edge profile

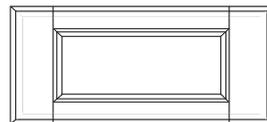


3/4" flat slab solid
wood drawer head



Standard edge profile
(door / drawer)

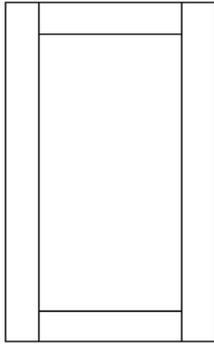
NOTE: A 5 piece flat drawer head with narrower top and bottom rails is available as an upcharge.



Optional 5 piece drawer head

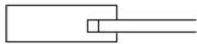
DOOR STYLE DETAILS

SHAKER VFP

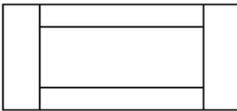


3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**



Inside edge profile



5-piece drawer head
is standard



Standard edge profile
(door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-10

Door outside edge shape: MACHINE

Door inside edge shape: SQUARE

Door panel profile: N/A (FLAT)

Drawer head: 5 PIECE

Drawer outside edge shape: MACHINE

Hinge: All hinging options available

Minimum door size: 7" X 7"

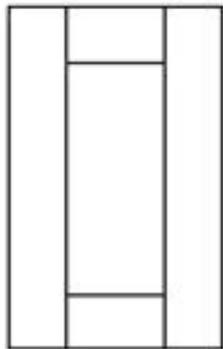
NOTE: A 5 piece matching drawer head with narrower top and bottom rails is standard. May also request slab drawer fronts for no up-charge.



Optional slab drawer head

SH-MEDIUM VFP

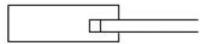
(SHAKER, MEDIUM WIDTH STILES AND RAILS)



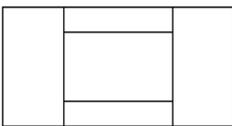
3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

3" stiles and rails

***See page I34 for
more VFP details**



Inside edge profile



5-piece drawer
head is standard



Standard edge profile
(door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-10

Door outside edge shape: MACHINE

Door inside edge shape: SQUARE

Door panel profile: N/A (FLAT)

Drawer head: 5-PIECE

Drawer outside edge shape: MACHINE

Hinge: All hinging options available

Minimum door size: 8" X 8"

NOTE: A 5 piece matching drawer head is standard. Those smaller than 8" in height will have 1 1/2" top and bottom rails. All 5pc drawer fronts 10" or more in height will have 3" top and bottom rails. May also request slab drawer fronts for no upcharge.



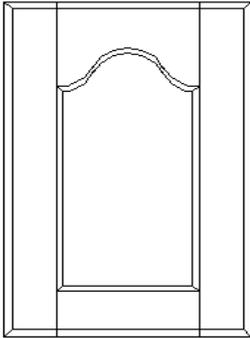
Optional slab drawer head

DOOR STYLE DETAILS

SUMMIT VFP

Compliments the Heartland door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon,
cathedral arch door
frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-20

Door outside edge shape: C-2

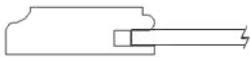
Door inside edge shape: REGULAR

Door panel profile: N/A (FLAT)

Drawer head: SLAB

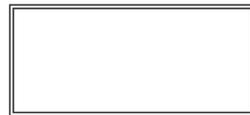
Drawer outside edge shape: C-2

Hinge: All hinging options available



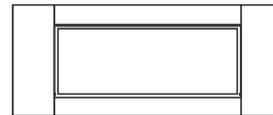
Inside edge profile

Minimum door size: 8 1/4" X 8 3/4"



3/4" flat slab solid
wood drawer head

**NOTE: A 5 piece flat panel drawer head is available with nar-
rower top and bottom rails as an upcharge.**



Optional 5 piece drawer head

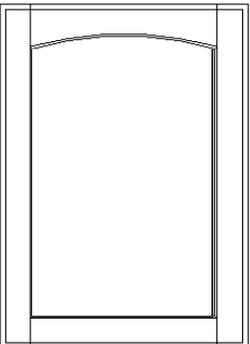


Standard edge profile
(door / drawer)

SUNRISE VFP

Compliments the Heartland door style

STANDARD CONFIGURATION



3/4" solid wood,
mortise and tenon,
Roman arch door
frame and 1/4"
veneer center panel

***See page I34 for
more VFP details**

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-30

Door outside edge shape: C-2

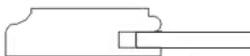
Door inside edge shape: REGULAR

Door panel profile: N/A (FLAT)

Drawer head: SLAB

Drawer outside edge shape: C-2

Hinge: All hinging options available



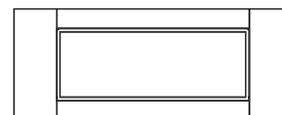
Inside edge profile

Minimum door size: 8 1/4" X 8"



3/4" flat slab solid
wood drawer head

**NOTE: A 5 piece flat panel drawer head is available with nar-
rower top and bottom rails as an upcharge.**



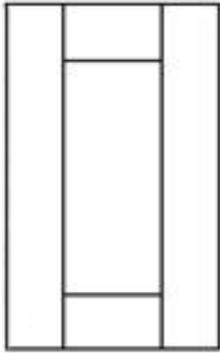
Optional 5 piece drawer head



Standard edge profile
(door / drawer)

DOOR STYLE DETAILS

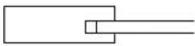
WIDE RAIL SHAKER VFP



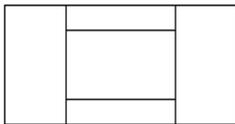
3/4" solid wood,
mortise and tenon
door frame and 1/4"
veneer center panel

4" stiles and rails

***See page I34 for
more VFP details**



Inside edge profile



5-piece drawer
head is standard



Standard edge profile
(door / drawer)

STANDARD CONFIGURATION

Price level: LEVEL 1 MINUS \$ PER PIECE

Door style: TW-10

Door outside edge shape: MACHINE

Door inside edge shape: SQUARE

Door panel profile: N/A (FLAT)

Drawer head: 5 PIECE

Drawer outside edge shape: MACHINE

Hinge: All hinging options available

Minimum door size: 10" X 10"

NOTE: A 5 piece matching drawer head is standard. Those smaller than 8" in height will have 1 1/2" top and bottom rails. All 5pc drawer fronts 10" or more in height will have 4" top and bottom rails. May also request slab drawer fronts.



Optional slab drawer head

OPTIONAL DRAWER FRONT UPGRADES

5-PIECE DRAWER FRONT

- 5-piece drawer fronts are available with most door designs as an upcharge, priced per front. Shaker, Shaker-Medium, and Wide Rail Shaker door styles are standard with a 5-piece drawer front at no additional charge. All other door designs are priced with a slab drawer front as standard.
- Top and bottom rails are cut down for most designs when the drawer front is less than 8" tall. See below for rail sizes on larger mortise and tenon drawer fronts.
- Specify flat or raised for the center panel if the raised panel option is available.
- Minimum drawer front sizes will vary per design.*
- 5 piece drawer fronts are not available for Churchill and Verona top base openings when Inset hinging is selected. The photo to the right shows the profile of the Inset drawer front when the 5 piece option is selected for these two door designs and the drawer front measures 6 1/2" H or less. Larger Inset 5 piece drawer fronts will be the typical framed design as used with overlay cabinets.

PRODUCT CODE	LIST PRICE
5-P(RAIS)-FOL	
5-P(FLAT)-FOL	
5-P(RAIS)-SOL/INSET	
5-P(FLAT)-SOL/INSET	



5 piece Inset top base drawer front for Churchill and Verona (profile view)**

**This style drawer front is available only in Cherry, Maple and Red Oak. It is not available with radius cabinets.

RULES FOR 5PC MORTISE AND TENON DRAWER FRONTS

The following rules apply to mortise and tenon 5pc drawer fronts only. The stiles of the drawer fronts will be full width for the specific drawer front design per Brighton's standard door specifications. These rules are for sizing the top and bottom drawer front rails only. These rules apply to named door styles in our standard door selections and the offered VFP equivalents. MDF drawer fronts are excluded.

- When drawer fronts are under 8" high, the rails will be 1 1/2" wide.
- When the drawer fronts are at least 8" high and are under 10" high, the rails will be 2 5/16" wide. (See list A below)
- When drawer fronts are 10" high or more and the Brighton specification for the corresponding door lists the framing to be over 2 5/16" wide then the top and bottom rails will be full width to match the door specification. (See list B below)

A. 2 5/16" M&T framing designs

Amesbury	Neoga Ridge
Aspen	Neoga Ridge Arched
Café	Newport
Cottage	Shaker
Eclipse	Sheldon
Fairhaven	Summit
Heartland	Sunrise
Homeland	Verona
Luna	Wabash

B. Wider M&T framing designs

Bryant (3" framing)
Cascade (3" framing)
Churchill (2 3/4" framing)
Fairfield (3 3/8" framing)
Hampton MT (3" framing)
Heritage (3" framing)
Meadowview (3 3/8" framing)
Rodera (3" framing)
Monroe (2 3/4" framing)
Shaker Medium (3" framing)
Thompson (2 11/16" framing)
Wide Rail Shaker (4" framing)

***Brighton reserves the right to substitute 3/4" slab drawer fronts when necessary. Some drawer fronts, figuring not to be wide enough for safe manufacturing processes, will be substituted with 3/4" slab drawer fronts.**



OPTIONAL DRAWER FRONT UPGRADES

	PRODUCT CODE	LIST PRICE
1” THICK SLAB DRAWER FRONT	1-INSLAB-FOL	
• 1” drawer fronts are available as an upcharge, priced per front.	1-INSLAB-SOL	
• 1” drawer fronts will match the center panel raise and the outside edge profile of the door design.	1-INSLAB-INSET	
• 1” measurement is at the thickest point of the front with the outer edge being 3/4” +/- .		
• Not recommended for doors that are slab or have flat center panels.		
• Minimum drawer front sizes may vary per design.*		
• Not available for SOLK-LIPPED when choosing Meadowview door design due to E-2 outside edge profile.		
• See the next page for 1” drawer front profiles.		

1” slab fronts are available for the following standard door designs:

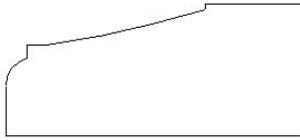
CHURCHILL	HANOVER	LINCOLN	NEOGA RIDGE
CUMBERLAND	HEARTLAND	MARQUIS	NEOGA RIDGE ARCHED
ECLIPSE	HIGHLAND	MEADOWVIEW	SUMMIT
GLENDALE	HOMELAND	MONACO	SUNRISE
HAMILTON	LASALLE	MONROE	

***Brighton reserves the right to substitute 3/4” slab drawer fronts when necessary. Some drawer fronts, figuring not to be wide enough for safe manufacturing processes, will be substituted with 3/4” slab drawer fronts.**

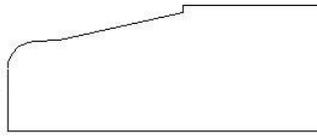
OPTIONAL DRAWER FRONT UPGRADES

1" THICK SLAB DRAWER FRONT PROFILES

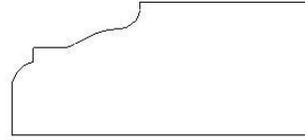
CHURCHILL



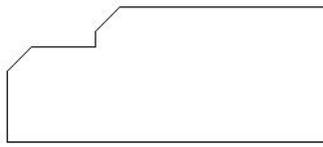
CUMBERLAND, LINCOLN,
LASALLE



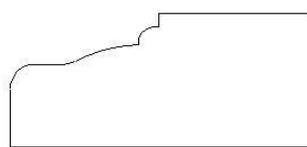
ECLIPSE, HOMELAND



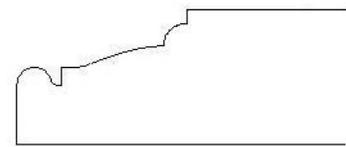
GLENDALE



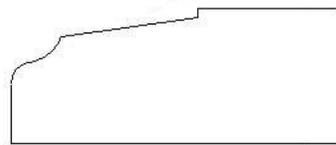
HAMILTON



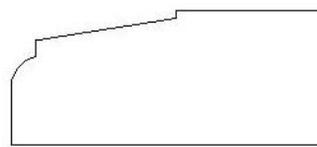
HANOVER



HEARTLAND, SUMMIT,
SUNRISE



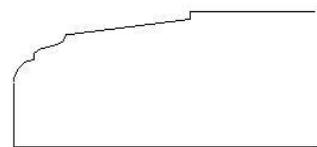
HIGHLAND



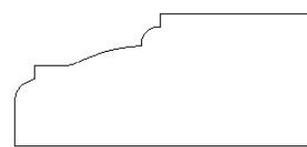
MARQUIS



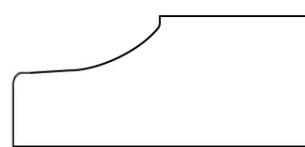
MEADOWVIEW



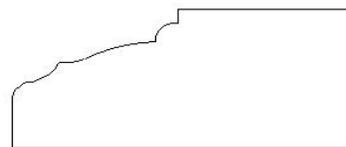
MONACO



MONROE



NEOGA RIDGE,
NEOGA RIDGE ARCHED



NOTE: The sketches shown on this page are approximate representations and are not to scale.

***Brighton reserves the right to substitute 3/4" slab drawer fronts when necessary. Some drawer fronts, figuring not to be wide enough for safe manufacturing processes, will be substituted with 3/4" slab drawer fronts.**

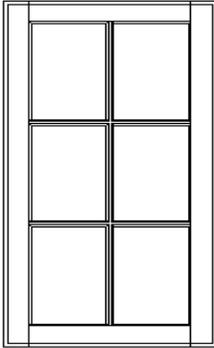


NOTES

GLASS DOOR STYLE DETAILS

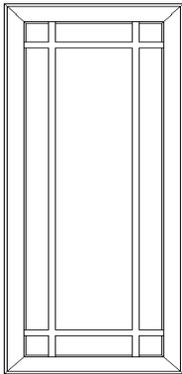
GLASS DOORS WITH SOL-K AND SOLK-LIPPED HINGING MAY HAVE WIDER DOOR STILES THAN THE STANDARD DOOR DESIGN. NOT ALL MITER DOORS MAY BE AVAILABLE FOR GLASS INSERT WHEN USING KNIFE HINGES.

MULLION / LITE DOORS



- Wood mullions, specify the number of lites (6-lite shown.) AMUL2
- Glass not included, price separately. AMUL4
- Flexible plastic insert retainer beading is supplied. AMUL6
- 7 7/8" W x 7 7/8" H minimum door size AMUL8
- Mullions may not align with adjustable shelving. AMUL10
- The AMUL2 will have a vertical mullion that divides the door equally to have 2 openings side by side. AMUL12

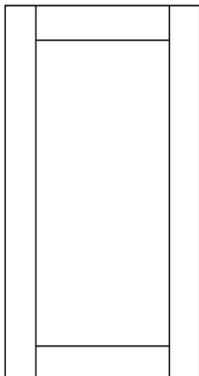
9 LITE OFFSET



AMUL9

- Standard corner openings for most door designs are 2" x 2"
- Specify for custom size openings (2" x 2" is the minimum)
- Corner openings for Madrid, Sardinia and Valletta doors are 3" x 3".
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 12 1/8" W X 12 1/8" H minimum door size

DOOR PREPARED FOR INSERT

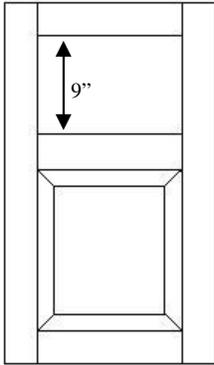


PREP FOR INSERT NO CHARGE

- Door frame is prepared to accept plastic insert.
- Flexible plastic insert retainer beading is supplied.
- Glass not included, price separately.
- Minimum door size is based off the selected door style. Please see specific door listing for minimum size allowed.

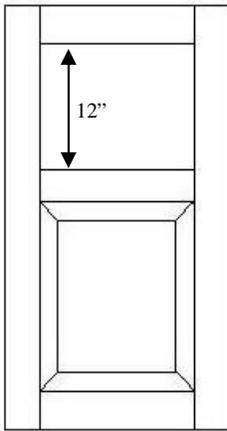
GLASS DOOR STYLE DETAILS

GLASS DOORS WITH SOL-K AND SOLK-LIPPED HINGING MAY HAVE WIDER DOOR STILES THAN THE STANDARD DOOR DESIGN. NOT ALL MITER DOORS MAY BE AVAILABLE FOR GLASS INSERT WHEN USING KNIFE HINGES.



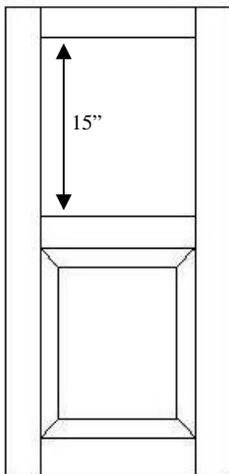
PREPSP09

- Divides a single door into a top open frame prepped for insert and a lower solid center panel.
- Upper frame opening is 9" high.
- Flexible plastic insert retainer beading is supplied.
- Glass not included, price separately.
- This option is not available with Woodridge or Zenith door design.



PREPSP12

- Divides a single door into a top open frame prepped for insert and a lower solid center panel.
- Upper frame opening is 12" high.
- Flexible plastic insert retainer beading is supplied.
- Glass not included, price separately.
- This option is not available with Woodridge or Zenith door design.



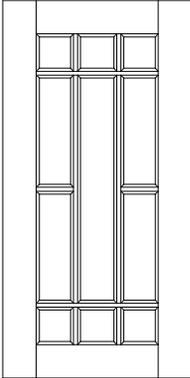
PREPSP15

- Divides a single door into a top open frame prepped for insert and a lower solid center panel.
- Upper frame opening is 15" high.
- Flexible plastic insert retainer beading is supplied.
- Glass not included, price separately.
- This option is not available with Woodridge or Zenith door design.

GLASS DOOR STYLE DETAILS

GLASS DOORS WITH SOL-K AND SOLK-LIPPED HINGING MAY HAVE WIDER DOOR STILES THAN THE STANDARD DOOR DESIGN. NOT ALL MITER DOORS MAY BE AVAILABLE FOR GLASS INSERT WHEN USING KNIFE HINGES.

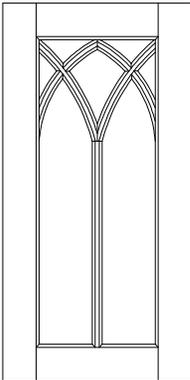
11 LITE OFFSET



AMUL11

- Standard opening in corners is 2" x 2".
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 12 1/8" W x 14 5/8" H minimum door size.

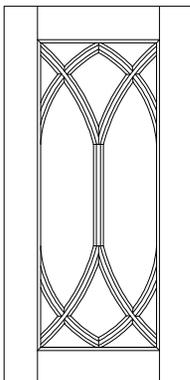
ARCHED LITE MULLION



AMULA QUOTE

- 7 radius lites
- Ogee framing bead may burnish when coped.
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 11 5/8" W x 9 5/8" H minimum door size.
- Not available for doors with an F877 or Elite inside frame bead. This includes Fairfield, Meadowview, Monroe, Neoga Ridge, and Neoga Ridge Arch door designs.

DOUBLE ARCHED LITE MULLION



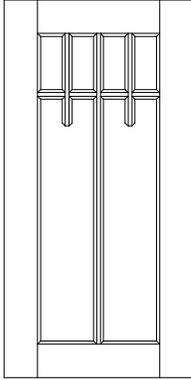
AMULDA QUOTE

- 12 radius lites
- Ogee framing bead may burnish when coped.
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 11 5/8" W x 14 15/16" H minimum door size.
- Not available for doors with an F877 or Elite inside frame bead. This includes Fairfield, Meadowview, Monroe, Neoga Ridge, and Neoga Ridge Arch door designs.

GLASS DOOR STYLE DETAILS

GLASS DOORS WITH SOL-K AND SOLK-LIPPED HINGING MAY HAVE WIDER DOOR STILES THAN THE STANDARD DOOR DESIGN. NOT ALL MITER DOORS MAY BE AVAILABLE FOR GLASS INSERT WHEN USING KNIFE HINGES.

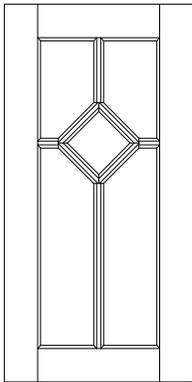
ODYSSEY MULLION



AMULO

- 6 lite openings with two mullion strips extending below horizontal mullion.
- 4 top lites will equal approximately one fifth of the interior opening height, include sketch if specific opening heights are required.
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 14 7/8" W x 11 3/8" H minimum door size.

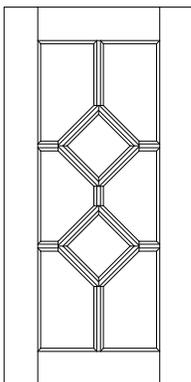
DIAMOND MULLION



AMULD QUOTE

- 4" x 4" diamond lite centered left to right and 4 1/2" from top rail.
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 12 5/8" W x 18 5/8" H minimum door size.

DOUBLE DIAMOND MULLION



AMULDD QUOTE

- 2-4" x 4" diamond lites centered left to right and 4 1/2" from top and bottom rails.
- Glass not included, price separately.
- Flexible plastic insert retainer beading is supplied.
- 12 5/8" W x 25 1/4" H minimum door size.



1095 Industrial Park Ave. Neoga, IL 62447
Ph. 217-895-3000 Fax. 217-895-3005

ORDER

QUOTE

PAGE OF

DEALER		SHIP TO:	
Name:		Name:	
Address:		Address:	
City/State/Zip:		City/State/Zip:	
Phone	Fax	Phone	Fax
Email		Email	

JOB NAME:		ORDER DATE:
DEALER P.O.#:	SALESPERSON:	REQUEST DATE:

Reference Original BCI Sales Order Number:		Order Processing Preference: <input type="checkbox"/> Standard <input type="checkbox"/> Expedite (Requires 30% Upcharge) <input type="checkbox"/> Warranty <input type="checkbox"/> Sales Aid / Display	Wood Specie: <input type="checkbox"/> CHERRY <input type="checkbox"/> HICKORY <input type="checkbox"/> MAPLE <input type="checkbox"/> MDF (Doors) <input type="checkbox"/> QUARTER SAWN WHITE OAK <input type="checkbox"/> RED BIRCH <input type="checkbox"/> RED GRANDIS <input type="checkbox"/> RED OAK <input type="checkbox"/> RUSTIC ALDER <input type="checkbox"/> RUSTIC HICKORY <input type="checkbox"/> WALNUT <input type="checkbox"/> WEATHERED GRAIN QSWO
Hinge-reveal: <input type="checkbox"/> SOL-CONCEALED <input type="checkbox"/> SOL-KNIFE <input type="checkbox"/> SOL-KNIFE LIPPED <input type="checkbox"/> FOL-CONCEALED <input type="checkbox"/> INSET STANDARD FRAME W/ EXPOSED BARREL HINGE ** <input type="checkbox"/> INSET BEADED FRAME W/ EXPOSED BARREL HINGE ** <input type="checkbox"/> INSET STANDARD FRAME W/ CONCEALED HINGE <input type="checkbox"/> INSET BEADED FRAME W/ CONCEALED HINGE	Select wood grade for doors, if applicable: <input type="checkbox"/> Standard doors <input type="checkbox"/> Premium doors (Upcharge applies) Maple drawer box standard. Check here for Walnut box upgrade <input type="checkbox"/> Base door style: <input type="checkbox"/> SOFT CLOSE DOOR UPGRADE		
**Inset Barrel Hinge Color:	Wall door style: <input type="checkbox"/> SOFT CLOSE DOOR UPGRADE	Finish color:	

Drawer front type: SLAB 1" SLAB 5-PIECE FLAT 5-PIECE RAISED

COMPLETE THE FOLLOWING FOR NON-STANDARD SELECTIONS:	Outside Edge:
Center Panel:	Inside Frame Bead:

SPECIAL INSTRUCTIONS:

ITEM #	QTY	PRODUCT CODE	DESCRIPTION	HINGE	FIN ENDS	PRICE
					TOTAL LIST	
CHECKED BY:	DATE			MULTIPLIER		
CHECKED BY:	DATE			NET		

CABINET CARE

CARING FOR THE INTERIOR:

1. Simply wipe with a damp cloth or sponge, then dry immediately.
2. To remove food residue or grease, use any common dishwashing liquid and a clean damp cloth to wipe clean. Dry thoroughly.

For Spills: If a spill occurs, clean up and dry immediately. Left unattended, a spill can soak through the surface and cause damage.

CARING FOR WOOD SURFACES:

1. Wipe the surface with a clean, damp cloth, then dry immediately.
2. To remove general soil or grease, use any common dishwashing liquid and a clean damp cloth to wipe clean. Dry thoroughly.
3. Excess moisture can damage any cabinet finish; areas near the sink, range, dishwasher, oven, and baseboards are most susceptible. Keep these surfaces dry.
4. Avoid draping damp cloths or dish towels over cabinet doors. Over time, this moisture could cause permanent water damage.
5. Waxing is not necessary, but you may apply any furniture polish or lemon oil recommended for fine furniture, if desired. Be sure to wipe off excess to avoid buildup.
6. DO NOT attach or adhere items such as sticky-back notes, colored paper, etc. to the cabinetry as these items risk having the colors bleed through damaging the cabinet finish.

Do not use a dish cloth for cleaning. It could contain remnants of grease or detergents.

BLEACH & AMMONIA: Avoid using cleaners that contain bleach, ammonia, or abrasives. These cleaners can damage your cabinet's finish.



NOTES